



Truck and Trailer Parts



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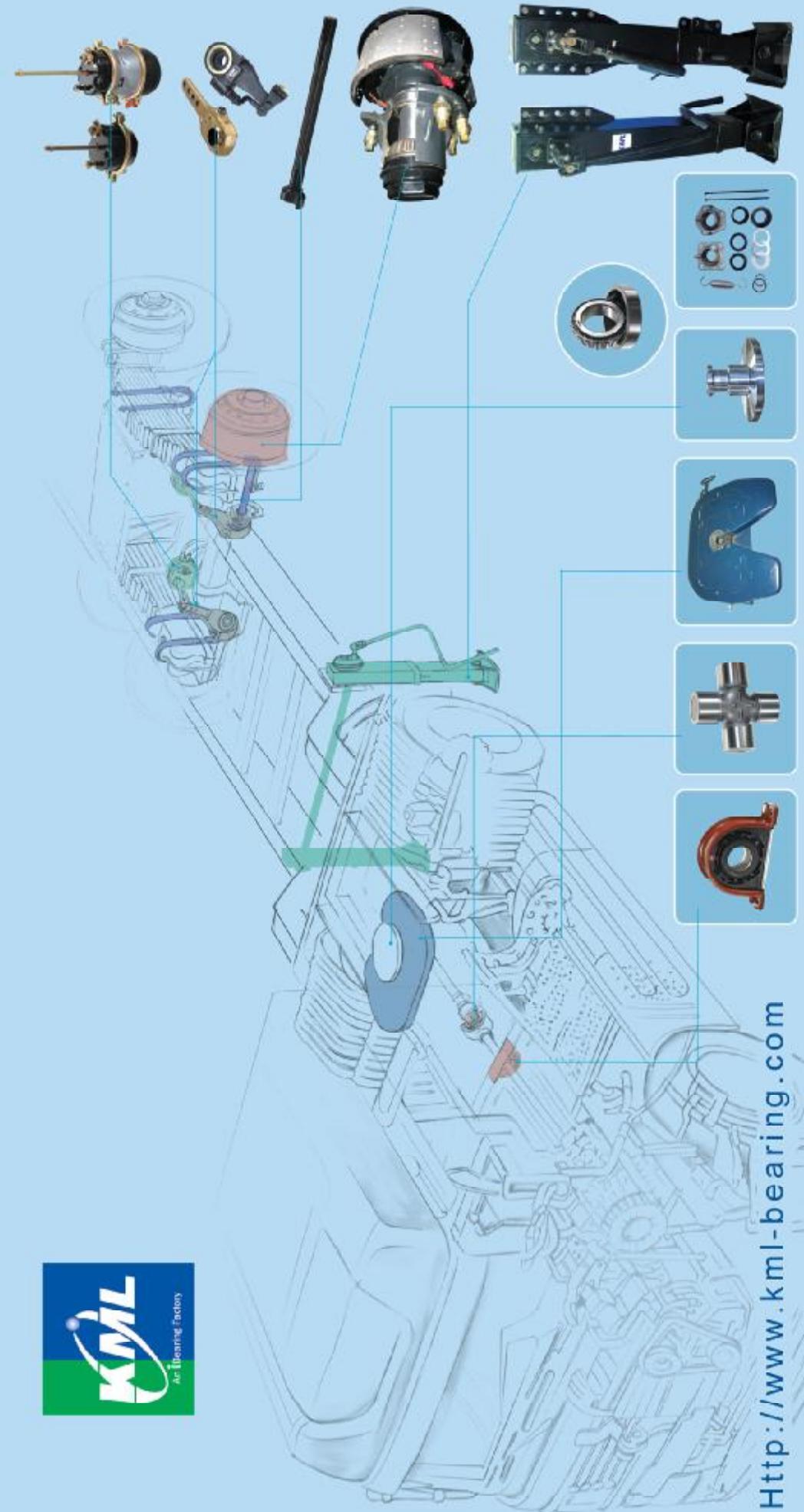
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# Service



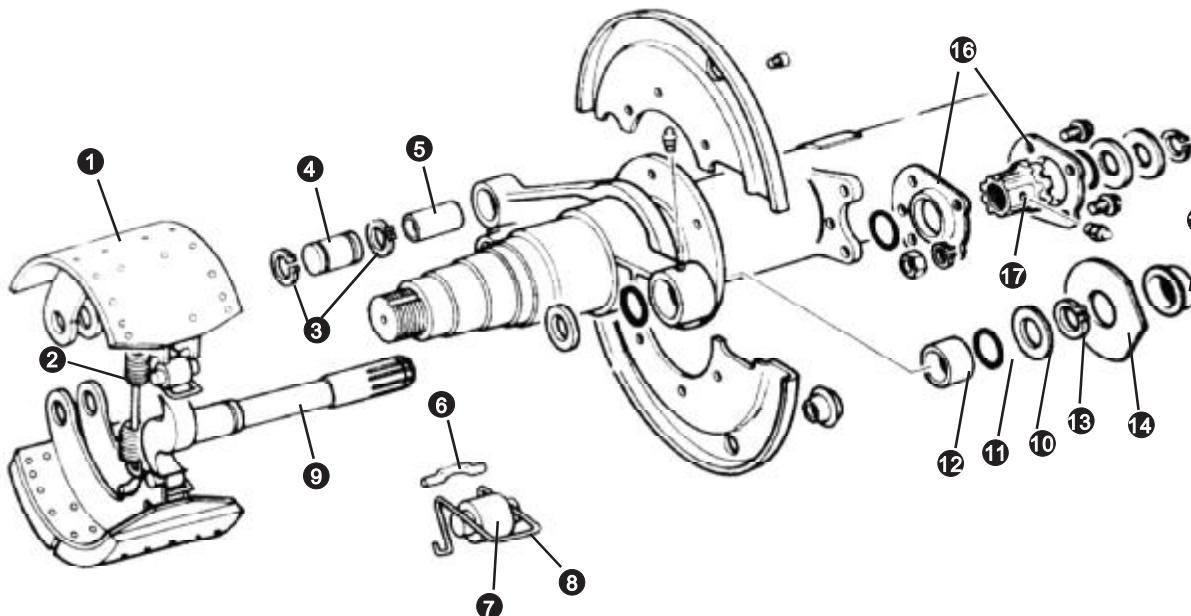
Every auto...  
Every way...

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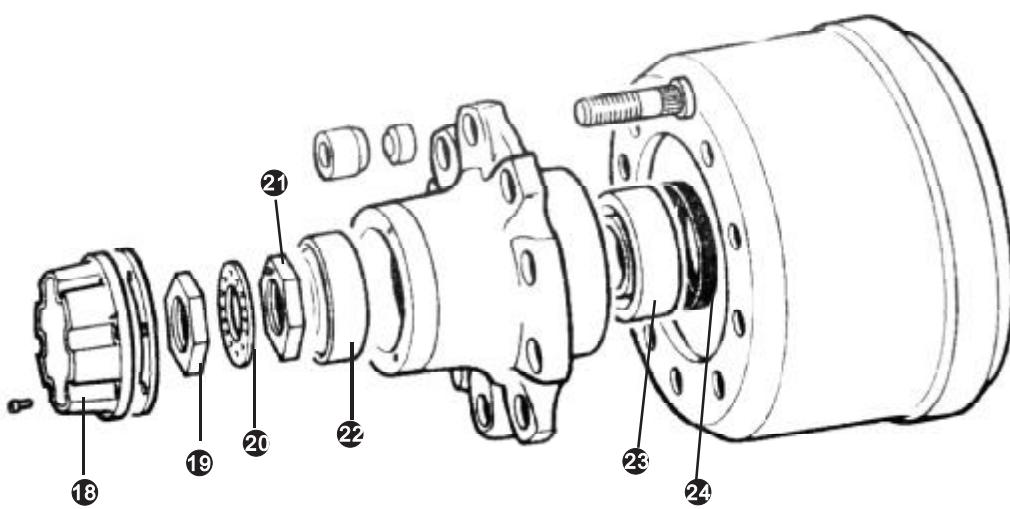


**Every auto... Every way...**

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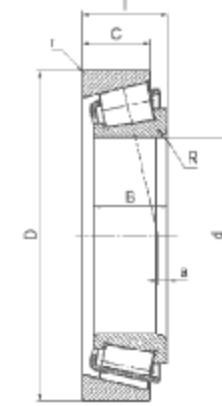


**①** Brake Shoe      **②** Brake Return Spring      **③** Circlip      **④** Anchor Pin      **⑤** Bush-Anchor Pin  
**⑥** Pin- Return Spring      **⑦** Cam Roller      **⑧** Clip- Cam Roller      **⑨** Cam Shaft  
**⑩** Washer- Cam      **⑪** O' Ring      **⑫** Bush-Camshaft      **⑬** Circlip-Cam  
**⑭** Dust Washer      **⑮** Dust Seal Rubber      **⑯** Housing- Cam Bush(pair)      **⑰** Nylon Spherical Bearing



**⑯** Hub Cap      **⑯** Axle End Nut      **⑯** Lock Washer      **⑯** Bearing Adjusting Nut  
**㉑** Wheel Bearing(outer)      **㉒** Wheel Bearing(inner)      **㉓** Oil Seal

### KML Wheel Bearings for Semi-trailer



Boundary Dimensions(mm)							Load Center a	Mass (kg)	Part No.	
d	D	T	B	C	R <sub>min</sub>	r <sub>min</sub>			Cone	Cup
65.000	120.000	39.000	38.500	32.000	3.0	2.5	10.90	1.874	JH211749	JH211710
65.000	120.000	41.000	41.000	32.000	2.0	1.5	7.50	2.020	33213	
66.000	124.000	41.500	41.500	34.000	7.0	3.5	12.50	2.200	H212749	H212710
66.675	122.238	38.100	38.354	29.718	3.5	3.3	11.10	1.850	HM212049	HM212011
66.675	136.525	41.275	41.275	31.750	3.5	3.3	11.40	2.650	641	632
69.850	136.525	41.275	41.275	31.750	3.5	3.3	11.40	2.630	643	632
75.000	130.000	41.000	41.000	31.000	2.0	1.5	9.00	2.200	33215	
76.000	132.000	39.000	39.000	32.000	7.0	3.5	10.00	2.090	HM215249	HM215210
80.000	130.000	35.000	34.000	28.500	3.0	2.5	4.90	1.730	JM515649	JM515610
80.000	130.000	37.000	37.000	29.000	2.5	0.8	7.00	1.930	33116	
80.000	140.000	35.250	33.000	28.000	2.5	2.0	4.25	2.180	32216	
80.962	150.089	44.450	46.672	36.512	5.0	3.3	12.00	3.430	740	742
82.000	140.000	36.512	36.100	28.575	9.0	3.3	-	2.164	BT1-0163Q	
82.550	139.992	36.512	36.098	28.575	3.5	3.3	5.50	2.200	580	572
82.550	146.050	41.275	41.275	31.750	3.5	3.3	7.85	2.740	663	653
85.000	150.000	38.500	36.000	30.000	2.5	2.0	-	2.750	32217	
85.000	150.000	49.000	49.000	37.000	2.5	2.0	11.50	3.580	33217	
85.026	150.089	44.450	46.672	36.512	3.5	3.3	12.00	3.250	749	742
85.725	146.050	41.275	41.275	31.750	3.5	3.3	8.00	2.650	665	653
95.250	152.400	39.688	36.322	30.162	5.0	3.3	2.60	2.510	594A	592A
88.900	152.400	39.688	39.688	30.163	6.4	3.3	2.60	2.840	HM518445	HM518410
88.900	161.925	47.625	48.260	38.100	3.5	3.3	12.00	4.090	759	752
89.974	146.975	40.000	40.000	32.500	7.0	3.5	8.60	2.550	HM218248	HM218210
89.974	146.975	40.000	40.000	32.500	7.0	3.5	8.60	2.600	HM218248E	HM218210E
90.000	145.000	35.000	34.000	27.000	6.0	2.5	2.00	2.130	JM718149A	JM718110
90.000	160.000	42.600	40.000	34.000	2.5	2.0	6.60	3.490	32218	
90.000	150.000	45.000	45.000	35.000	3.0	1.0	10.00	3.130	33118	
95.000	170.000	45.500	43.000	37.000	3.0	2.5	-	4.300	32219	
100.000	157.000	42.000	42.000	34.000	8.0	3.5	2.00	2.820	HM220149	HM220110
100.000	180.000	49.000	46.000	39.000	3.0	2.5	-	5.120	32220	
120.000	165.000	29.000	29.000	23.000	1.5	1.5	-	1.770	32924	

█ KML Wheel Bearings for European Semi-trailer

Application	Part No.	OEM	Position	Axle
BPW	33215	02.6407.75.00	I/O	BPW
BPW	32219	02.6405.95.00	I	BPW
BPW	32222	02.6405.11.00	I/O	BPW
BPW	32309	02.6406.45.00	O	BPW
BPW	32314	02.6406.70.00	O	BPW
BPW	32310	02.6406.50.00	O	BPW
BPW	30216	02.6401.76.00	I/O	BPW
BPW	33217	02.6407.85.00	I	BPW
BPW	33116	02.6408.80.00	I	BPW
BPW	33118	02.6408.90.00	I	BPW
BPW	33213	02.6407.65.00	O	BPW
Fruehauf	HM218248/10E Ref.: BT1B639416A	CF103029 & MO03168	I/O	Fruehauf(SMB)
Fruehauf	HM518445/10	CF100135	I/O	CF Propar, Fruehauf P, PS, PSL and P13 type axles
LOHR	32216	A09030209	I/O	LOHR
LOHR	32214	Y00002330	O	LOHR
LOHR	32218	0032.218	I	LOHR
ROR, Meritor	641/632	99041025	O	U Series
ROR, Meritor	665/653	99041034	I	U Series Moss Imperial axles
ROR, Meritor	663/653	99041022	I	U Series 20,000lb axles
ROR, Meritor	32220	99041057	I	
ROR, Meritor	BT1-0163/Q Ref.: NP024261	99041075	I/O	LM
ROR, Meritor	33213	99041045	O	TM Series
ROR, Meritor	HM218248/10	99041035	I	TM Series
ROR, Meritor	33116	99041067	O	9000-Genuine Meritor ROR-TE Series
ROR, Meritor	32310	99041068	I	9000-Genuine Meritor ROR-TE Series
ROR, Meritor	32218	99041058	I	ROR
SAE	32214	Y00002330		SAE
SAF	30313		I	SAF
SAF	32313		I	SAF
SAF	32219		I	SAF
SAF	32309		O	SAF
SAF	32314		O	SAF
SAF	32217		I	SAF
SAF	32924	4.200.1010.00	I/O	SAF 9000 SERIES
SAF	HM218248/10	4.200.1060.00	O	SAF
SAF	33213	4.200.0060.00	O	SAF
SAF	32218	520244	I	SAF
Trailor	JM515649/10 Ref.: 524851A	6015000T	O	Trailor

Note: I = Inner, O = outer

█ KML Wheel Bearings for European Semi-trailer

Application	Part No.	OEM	Position	Axle
Trailor	JM718149A/10 Ref.: 524850	6014000T	I	Trailor
Trailor	32215		I/O	Trailor
Trailor	HM218248/10E		I/O	Trailor
York	HM220149/10	502285	I	York 800 Series
York	32220	520243	I	York
York	33213	502281	O	RO TM Series, HUNTON
York	HM218248/10	502284	I	YORK HUNTON

Note: I = Inner, O = outer

█ KML Wheel Bearings for American & Australian Semi-trailer

Trailer	Axle	Inner Cone	Inner Cup	Outer cone	Outer cup
TRUEHAUF	PROPAR	HM518445	HM518410	HM518445	HM518410
TRUEHAUF	ROUND AND 'I' BEAM	593	592A	HM506348	HM506310
DANA	20" and 15"	665A	653	HM212049	HM212011
STANDARD FORGE	20" and 15"	663	653	HM212049	HM212011
RUBERY OWEN	EARLY SPIDER - 'T' SERIES	663	653	HM212049	HM212011
RUBERY OWEN	LATE SPIDER - 'U' SERIES	665A	653	HM212049	HM212011
RUBERY OWEN	EARLY SPIDER - 'T' SERIES	663	653	641	632
RUBERY OWEN	LATE SPIDER - 'U' SERIES	665A	653	641	632
ROCKWELL	TL, ATL	665A	653	HM212049	HM212011
ROCKWELL	RN, TN, ATN, and 15"	HM218248	HM218210	HM212049	HM212011
HAULMARK	REYCO INGERSOLL	663	653	HM212049	HM212011
McGRATH	ROCKWELL	665A	653	HM212049	HM212011
McGRATH	EARLY ROCKWELL	663	653	HM212049	HM212011
FREIGHTER	EATONE34-15"	665A	653	HM212049	HM212011
FREIGHTER	EATON JE-501-L, JE-07-L	HM218248	HM218210	HM212049	HM212011
FREIGHTER	ROCKWELL RN, TN, ATN	HM218248	HM218210	HM212049	HM212011
FREIGHTER	INGERSOLL A22H	HM218248	HM218210	HM212049	HM212011

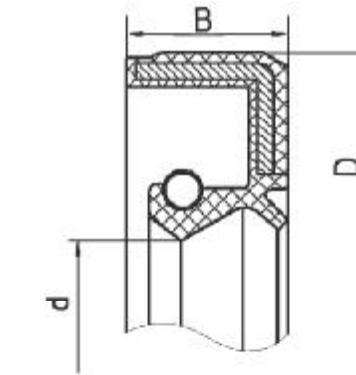
**Oil Seal Technical Information****▲ Rubber Classification & Features**

Rubber Name	Rubber Code	Main Features & Suitable Scope	Main Usage
Nitrile-butadiene rubber	NBR	Excellent resistant to oil, heat, abrasion, pressure and friction. High elasticity and mechanical strength. Widely used in producing sealing products, hydraulic oil and gear oil with additive agent. Unsuitable for meeting phosphate ester series and working under sunlight and ultraviolet.	Suitable for making O Ring, Oil seal used in normal hydraulic and pneumatic elements.
Poly Acrylates rubber	ACM	Resistant to mid/high temperature, oil, abrasion, ultraviolet; poor water resistance. Suitable for sealing in lubricated oil, hydraulic oil, petrol with additive agent.	Suitable for various automotive oil seal, gear case and gearbox.
Silicone rubber	VMQ PMQ	Excellent resistant to heat and cold. Small compression set, low mechanical strength, bad bending and abrasion. Suitable for fixed seal resistant to heat and freeze. Unsuitable for working under high mechanical strength.	Suitable for high speed rotating and food machine sealing
Fluoroelastomer rubber	FKM	Resistant to heat, oil, acid, alkaline and reagents; suitable for sealing in all lubricated oil, fuel, hydraulic oil and compound oil. Widely used in industries such as metallurgy and electric power etc.	Suitable for sealing in high temperature resistance, chemical resistance, flame resistance hydraulic oil. Suitable for high temperature hydraulic equipment and vacuum equipment.

**▲ Performance of Lip Material**

Rubber Code	Temperature Range	Oxidation Resistance	Sunlight Resistance	Abrasion Resistance	Cracking Resistance	Tear Resistance	Impact Strength	Compression Set
NBR	-30°C~120°C	2	3	2	3	2	2	2
ACM	-30°C~180°C	1	1	3	3	4	4	3
PMQ VMQ	-50°C~180°C	1	1	4	1	4	3	2
FKM	-30°C~200°C	1	1	2	2	3	3	2

Note: 1=Excellent 2= Good 3=Fair 4=Poor

**Oil Seal Tolerance****▲ Seal outside diameter Tolerance-Imperial (inch)**

Bore Diameter d		Press-fit Allowance		Tolerance	
Over	To	Seal with Metal O.D.	Seal with Rubber O.D.	Seal with Metal O.D.	Seal with Rubber O.D.
-	1	+0.004	+0.006	+0.002	±0.003
1.001	2	+0.004	+0.007	+0.002	±0.003
2.001	3	+0.004	+0.008	+0.002	±0.003
3.001	4	+0.005	+0.010	+0.002	±0.004
4.001	6	+0.005	+0.010	+0.003 -0.002	±0.004
6.001	8	+0.006	+0.010	+0.003 -0.002	±0.004
8.001	10	+0.008	+0.010	+0.004 -0.002	±0.004
10.001	20	+0.008	+0.010	+0.006 -0.002	±0.004

**▲ Seal outside diameter Tolerance-Metric (mm)**

Bore Diameter d		Press-fit Allowance and Tolerance	
Over	To	Seal with Metal O.D.	Seal with Rubber O.D.
-	50	+0.10~+0.20	+0.15~+0.30
50	80	+0.13~+0.23	+0.20~+0.35
80	120	+0.15~+0.25	+0.20~+0.35
120	180	+0.18~+0.28	+0.25~+0.45
180	300	+0.20~+0.30	+0.25~+0.45
300	500	+0.23~+0.35	+0.30~+0.55

**▲ Seal width Tolerance- Metric (mm)**

Width B	Over	10	18	
	To	10	18	
	Tolerance	±0.2	±0.3	±0.4

**▲ Seal width Tolerance - Imperial (inch)**

Width B	Over	0.25	0.374	0.562	
	To	0.25	0.37	0.562	
	Tolerance	±0.008	±0.012	±0.016	±0.020

### ▲ Shaft and Housing Tolerance - Metric (mm)

Dimensions Range d or D		Shaft Tolerance		Housing Tolerance	
Over	To	Lower	Upper	Lower	Upper
	6	0	-0.075	0	
6	10	0	-0.09	0	+0.022
10	18	0	-0.11	0	+0.027
18	30	0	-0.13	0	+0.033
30	50	0	-0.16	0	+0.039
50	80	0	-0.19	0	+0.046
80	120	0	-0.22	0	+0.054
120	180	0	-0.25	0	+0.063
180	250	0	-0.29	0	+0.072
250	315	0	-0.32	0	+0.081
315	400	0	-0.36	0	+0.089

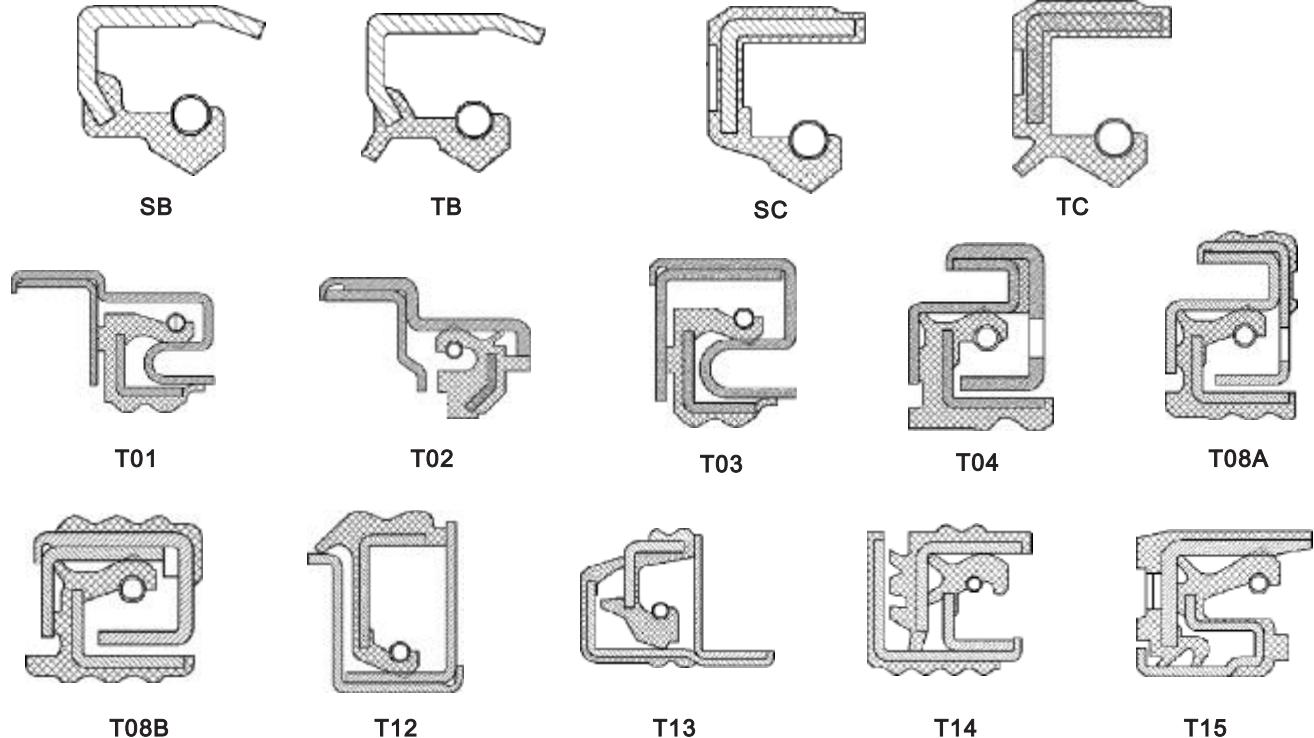
### ▲ Shaft Tolerance - Imperial (inch)

Shaft Diameter	Over	4	6	10
	To	4	6	10
Tolerance		±0.003	±0.004	±0.005
				±0.006

### ▲ Housing Tolerance - Imperial (inch)

Bore Diameter	Over	3	6	10	20
	To	3	6	10	20
Tolerance		±0.001	±0.0015	±0.002	±0.002 -0.004
					±0.002 -0.006

### ▲ Configurations:



### ▲ Oil Seal Specification:

Part No.	Shaft Diameter (mm)	Bore Diameter (mm)	Width (mm)	Type	Cross Ref.
SC 2.062 x 2.625 x 0.312	52.37	66.68	7.92	SC	VKR15586
SC 1.375 x 2.125 x 0.313	34.93	54	7.95	SC	VKR15911
TC 40 x 55 x 8	40	55	8	TC	VKR15416
TC 1.43 x 2.06 x 0.31	36.32	52.32	7.87	TC	VKR15113
BJ129 1.75 x 2.375 x 0.375	44.45	85.73	9.53	TC	VKR15414
TC40628	38.4	62.22	8	TC	
SC376 262 50	64.6	95.25	12.7	SC	
TC356512	32.9	34.8	65.25	TC	

Part No.	Reference No.	Shaft (inch)	Bore (inch)	Width (inch)	Application
BH3502031	SOA18111	1.488	1.874	0.256	York-13T
370011A	T03009; CR# 36365	3.125	4.5	0.605	Light duty trailer's axle seal
370001A	T02018; CR# 35066	3.5	4.842	0.925	Light duty trailer's axle seal
456618	T02104	3.875	5.691	0.938	Light duty trailer's axle seal
370066A	T03029; CR# 40086	4.0	5.626	0.605	Light duty trailer's axle seal
370036A	T21032	4.0	5.757	0.93	Light duty trailer's axle seal
376590X-3957	T04122H	4.25	6.0	0.68	FUWA-13T
370065A	T05037	4.25	6.008	1.0	Light duty trailer's axle seal
376590A	T21039	4.25	6.048	0.68	Light duty trailer's axle seal
370031A	CR# 42672	4.25	6.25	1.375	

## ▲ Oil Seal Specification:

Part No.	Reference No.	Shaft (inch)	Bore (inch)	Width (inch)	Application
370031A	CR# 42672	4.25	6.25	1.375	
006635S	T02099	4.375	6.008	1.047	Light duty trailer's axle seal
370019A	CR# 43860	4.375	6.251	0.605	
370131A	T05050; CR# 45103	4.5	5.876	0.984	Light duty trailer's axle seal
786114	T21056	4.625	5.999	0.912	York-13T(OIL)
370025A	T02056; 601735M; CR# 46305	4.625	5.999	1.0	
370005A	T21063; CR# 48000	4.765	6.251	0.605	Light duty trailer's axle seal
370003A	T02059; CR# 47697	4.765	6.311	1.187	Light duty trailer's axle seal
370069A	T21076; CR# 52658	5.25	7.375	1.0	Light duty trailer's axle seal
456112A	T04123	5.375	7.874	0.787	FUWA-20T

Part No.	Reference No.	Shaft (mm)	Bore (mm)	Width (mm)	Type	Application
GS-125HT		31.750	50.250	7.000		Light duty trailer
GS-1250DL	12192TB	31.750	50.270	6.350		Light duty trailer
GS-1250SL	12192VB	31.750	50.270	6.350		Light duty trailer
GS-1250DLR		31.750	50.270	10.310	TC	Light duty trailer
378069		37.800	47.600	6.500		
GS-1500DLR		38.100	50.368	6.350	TC	Light duty trailer
GS-1500SL	15192VB	38.100	50.370	4.800		Light duty trailer
GS-1500DL	15192TB	38.100	50.370	6.350		Light duty trailer
411008		41.100	55.500	8.000		FUWA
GS-1719DL	171255TB	43.660	65.050	12.700		Light duty trailer
GS-1719DLR		43.660	65.050	12.700	TC	Light duty trailer
GS-1719SL	171255VB	43.660	65.050	12.700		Light duty trailer
M010543		45.000	72.000	14.0/17.0		
GS-2125DLR		53.975	85.620	9.525	TC	Light duty trailer
GS-2125DL	21333TB	53.980	85.620	7.950		Light duty trailer
GS-2125SL	21333VB	53.980	85.650	9.520		Light duty trailer
GS-2250DLR		56.642	85.650	9.525	TC	Light duty trailer
GS-2250DL	22333TB	57.150	85.620	9.520		Light duty trailer
GS-2250SL	22333VB	57.150	85.620	9.520		Light duty trailer
M010298		60.000	90.000	14.0/16.3	T12	
602038		76.000	130.000	19.000		Passenger Car
0219975947		85.000	145.000	12.0/37.0		Benz-transmission flange
OS35004842092		88.600	123.000	10.0/23.4		Freightliner/Peterbilt Mack/Kenworth
M061582		90.000	115.000	25.400		
602037		90.000	126.000	15.0/21.0		Mercedes-Benz Truck
M010493	370065A	107.400	153.900	25.200		
M010492	370031A	107.400	159.100	29.800		International 46 Ford 800
M00105	1503	107.500	152.700	23.000		

## ▲ Oil Seal Specification:

Part No.	Reference No.	Shaft (mm)	Bore (mm)	Width (mm)	Type	Application	Bearing
M010338	1170101, 601735YD	108.000	152.400	17.300			HM518445/10
M010085		111.000	152.350	12.800	TC		
M010328		117.000	152.200	21.000			
M00106	1504	117.000	152.400	21.000			
M010145		117.000	152.500	16.500			
117021	SOM18289XX, 2110	117.000	152.500	21.000		KIC -12T; BM-12T	
M010346		117.480	152.550	25.400		York	HM218248/10
117025	T19056A	117.550	152.360	25.400		SAF-13T	
M010329		117.550	152.400	25.400			
M010337	1170111	117.550	152.400	25.400		SAF	HM218248/10
M010848	307-0743	117.700	152.400	17.350		York	HM218248/10
M01031		120.000	140.000	8.500	TC		
M010630		120.000	150.000	15.000			
M010345V	602039	120.000	155.000	19.0/23.0		Passenger Car	
M00104	1524	120.500	160.300	29.000			
502776	SOM02396	125.000	160.000	13.000	SC01	York-16T	
M010342	602019	125.000	160.000	13.000	SC	FUWA-16T	
800120	T04E001MFH	125.000	160.000	15.000		FUWA-16T	
M010102	1170102	125.000	160.000	15.000	T08A		HM220149/10 32218
M010609		127.000	165.100	16.000			
M010696	1170107	130.000	150.000	10.000			33215
M010628		130.000	160.000	10.000			
M010527		130.000	160.000	15.000	TC		
400018		130.000	160.000	25.400		SAF-16T	
M010333		130.000	160.000	25.400			
130017		130.000	170.000	17.000		Passenger Car	
M010048		130.000	170.000	17.000	T12		
M010627		132.000	172.000	12.000			
M010441		135.000	156.700	8.0/12.0			
M010108	1170103	136.530	200.000	20.000	T08A		32222
M010529		137.000	161.920	12.0/15.0	TB		
M010362		138.000	152.000	12.000	SB		
M010491		140.000	165.000	15.000	TC		
M010531		141.000	196.000	24.000			
601920		145.000	175.000	17.000		Mercedes-Benz Truck	
M010165		145.000	175.000	17.000			
SOM09847MF	0209973947	145.000	175.000	13.000	SC33W	Benz Rear Wheel Hub (inner)	
SOM03183MF	0209973947	145.000	175.000	14.000	SP45	Benz Rear Wheel Hub (outer)	
SOM17724MF	0209973947	145.000	175.0/205.0	9.0/14.0			
M010530		154.000	180.000	24.0/29.0	TB		
M010528		158.000	188.000	14.5/16.0			
M010144		160.000	190.000	15.000	TB		
M010430PT		165.000	190.000	12.000			

## ▲ Oil Seal Specification:

Part No.	Reference No.	Shaft (mm)	Bore (mm)	Width (mm)	Type	Application
601929		170.000	190.000	8.500		Mercedes-Benz Truck
M010039		170.000	190.000	13.000	TB	
M010049		170.000	190.000	13.000	SB	
M010629		170.000	200.000	15.000		
M010027		180.000	200.000	15.000	TB	
M010193		190.000	220.000	15.000	TB	STEYR ( bluerubber)
M010194		190.000	220.000	15.000	SB	STEYR (brown rubber)



Part No.:M010102  
Size: 125x160x15mm  
For bearing: HM220149/10  
32218



Part No.:M010328  
Size: 117x152.2x21mm



Part No.:M010338  
Size: 108x152.4x17.3mm  
For bearing: HM518445/10



Part No.:M010108  
Size: 136.53x200x20mm  
For bearing: 32222

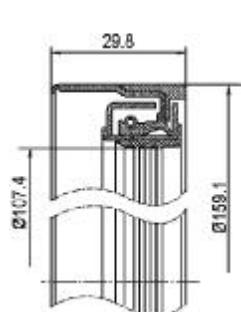


Part No.:M010337  
Size: 117.55x152.4x25.4mm  
For bearing: HM218248/10  
Application: SAF

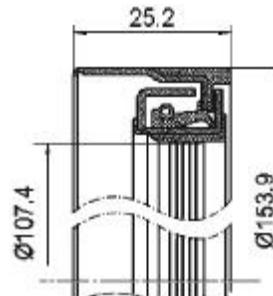


Part No.:M010346  
Size: 117.48x152.55x25.4mm  
For bearing: HM218248/10  
Application: York

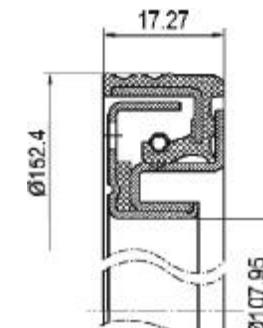
## ▲ Oil Seal Specification:



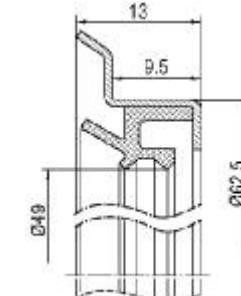
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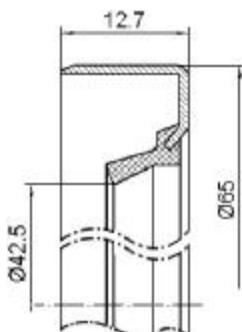
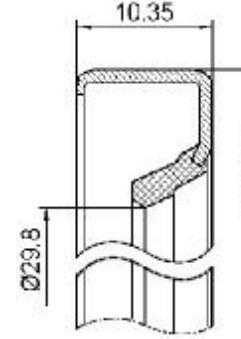
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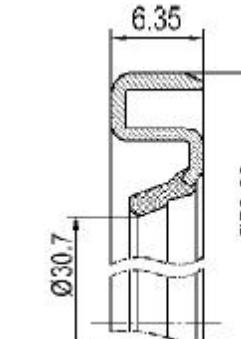
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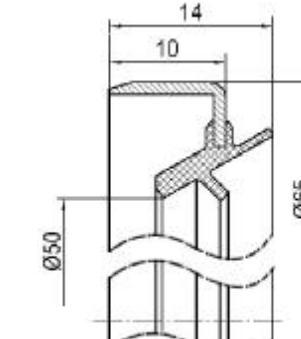
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040416C-1  
23382A

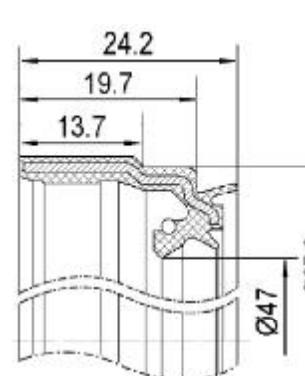
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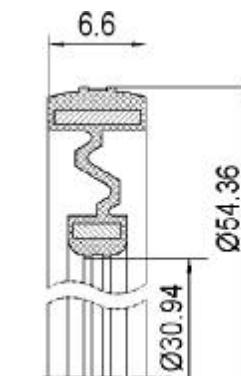
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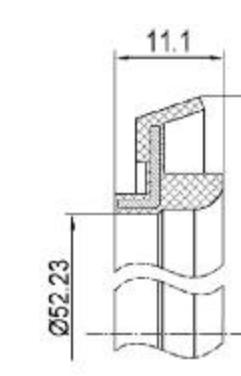
KBY50x65x10/14



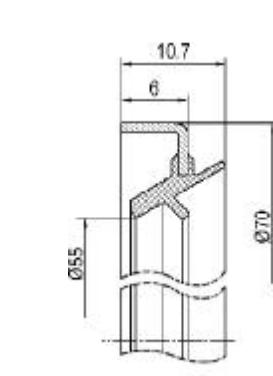
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IELS30546

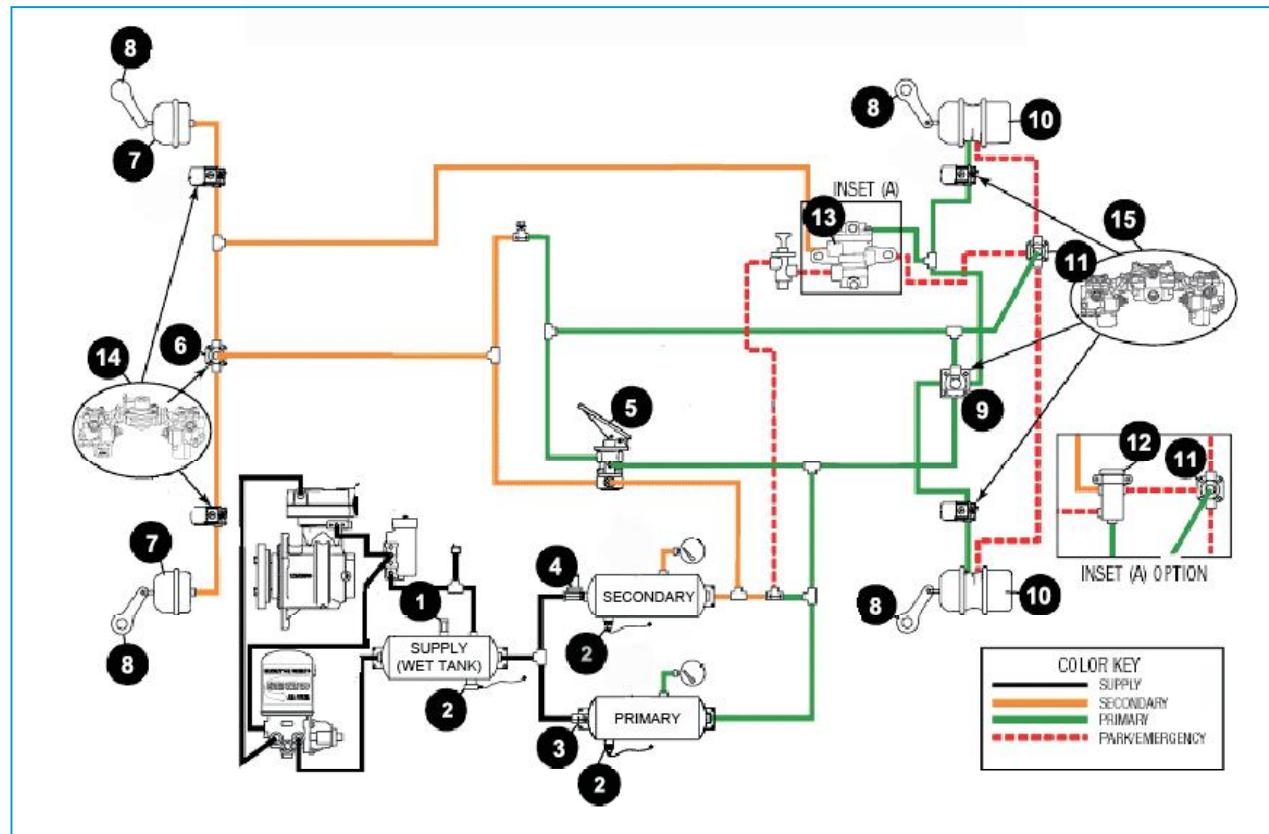


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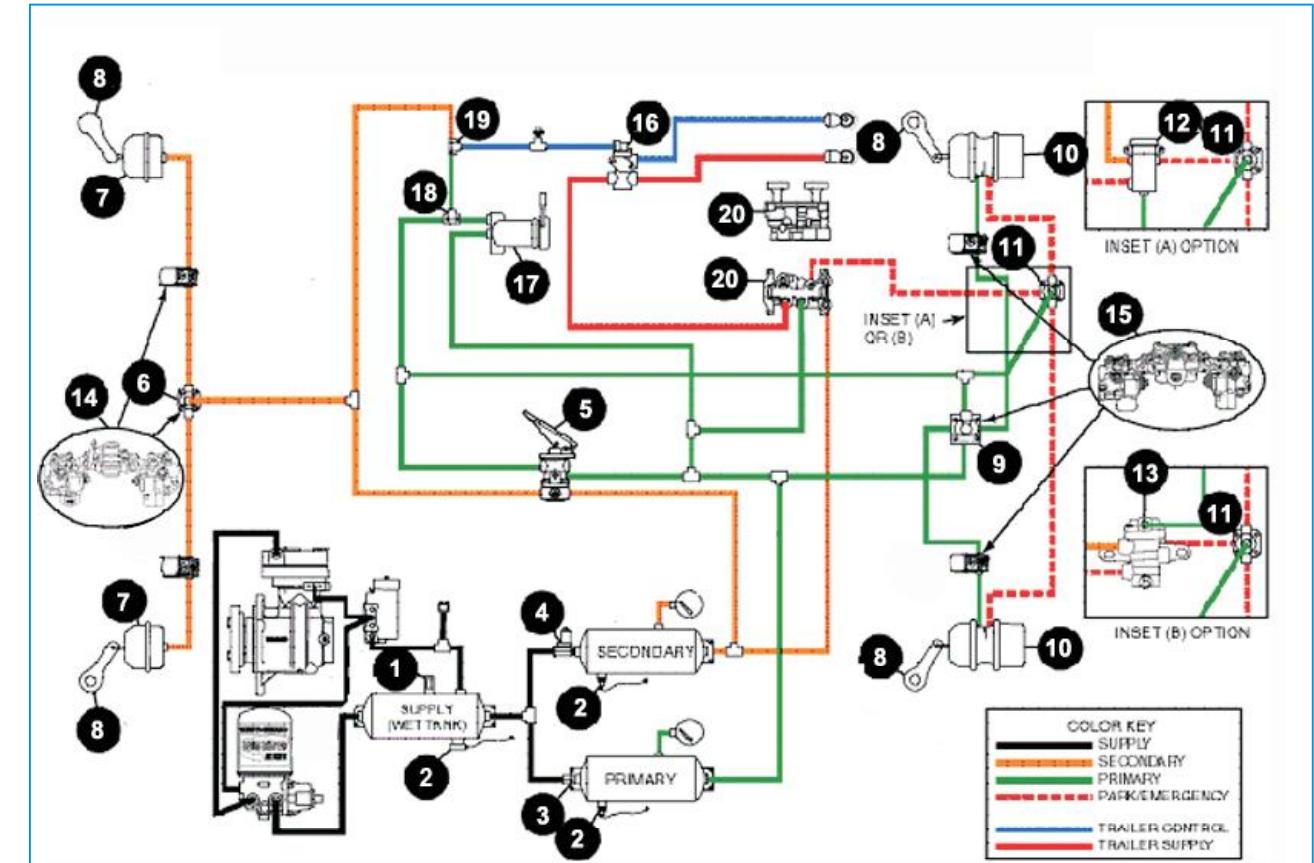
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### Air Brake Control Valves for Trucks



- ① Safety Valve
- ② Drain Valves (Manual & Automatic)
- ③ Single Check Valve
- ④ Pressure Control Check Valve
- ⑤ Dual System Foot Brake Valve
- ⑥ Quick Release Valve
- ⑦ Service Brake Chamber
- ⑧ Slack Adjuster
- ⑨ Relay Valve
- ⑩ Spring Parking Brake Chamber
- ⑪ Quick Release and Double Check Valve Combination
- ⑫ Inversion Relay Valve
- ⑬ Spring Brake Control Valve
- ⑭ Front Axle Valve Package
- ⑮ Rear Axle Valve Package

### Air Brake Control Valves for Trailers



- ① Safety Valve
- ② Drain Valves (Manual & Automatic)
- ③ Single Check Valve
- ④ Pressure Control Check Valve
- ⑤ Dual System Foot Brake Valve
- ⑥ Quick Release Valve
- ⑦ Service Brake Chamber
- ⑧ Slack Adjuster
- ⑨ Relay Valve
- ⑩ Spring Parking Brake Chamber
- ⑪ Quick Release and Double Check Valve Combination
- ⑫ Inversion Relay Valve
- ⑬ Spring Brake Control Valve
- ⑭ Front Axle Valve Package
- ⑮ Rear Axle Valve Package
- ⑯ Two-Line Tractor Protection Valve (Non-Automatic Type)
- ⑰ Hand Control Valve - Trailer Service Brakes
- ⑱ Double Check Valve
- ⑲ Double Check Valve
- ⑳ Manifold Dash Valve

## Relay Valves



**Relay Valve**  
 Permissible medium: 1MPA  
 operating temperature range:  
 $-40^{\circ}\text{C} \sim 80^{\circ}\text{C}$   
 operating pressure: max.10bar  
 $M22 \times 1.5$ (port1、2、41、42)  
 RVI/MERCEDED/IVECO/VANHOOL/  
 MAN/SAUER/NEOPLAN/  
 LEYLAND DAF/FAUN/IKARUS

**Relay Valve**  
 Max. operating pressure:1MPA  
 operating temperature range:  
 $-40^{\circ}\text{C} \sim 80^{\circ}\text{C}$   
 operating pressure: 800KPA  
 $M22 \times 1.5$ (port1、2、4)  
 MERCEDED/IVECO/NEOPLAN/  
 STEYR/SAUER/LEYLAND DAF

**R-6 Relay Valve**  
 Max. operating pressure: 1MPA  
 Operating temperature range:  
 $-40^{\circ}\text{C} \sim 80^{\circ}\text{C}$   
 operating pressure: 800KPA  
 A: NPT 3/8" (supply) NPT 3/8" (delivery)  
 B: NPT 3/8" (supply) NPT 3/8" (supply) NPT 3/8" (delivery)  
 C: NPT 1/2" (supply) NPT 3/8" (delivery)  
 VOLVO/MAGIRUS/RENAULT/SCANIA



**Relay Emergency Valve with predominance**  
 2 supply ports  $M22 \times 1.5$   
 2 delivery ports  $M22 \times 1.5$   
 4 delivery ports  $M16 \times 1.5$   
 2 control ports  $M16 \times 1.5$

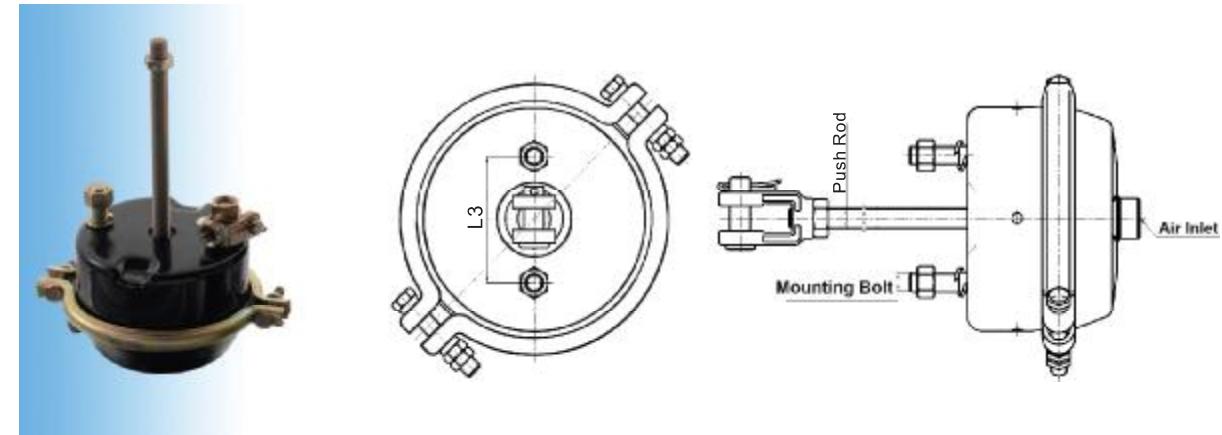
**RE6 Relay Emergency Valve**  
 3/4" NPTF Reservoir Port  
 1/4" NPTF Ports for service  
 Emergency and delivery

**Mini Relay Valve with Bracket**  
 1 Reservoir Port  $M22 \times 1.5$   
 2 Delivery Ports  $M16 \times 1.5$   
 1 Control Port  $M16 \times 1.5$

## Brake Chambers

### Air Brake Chambers

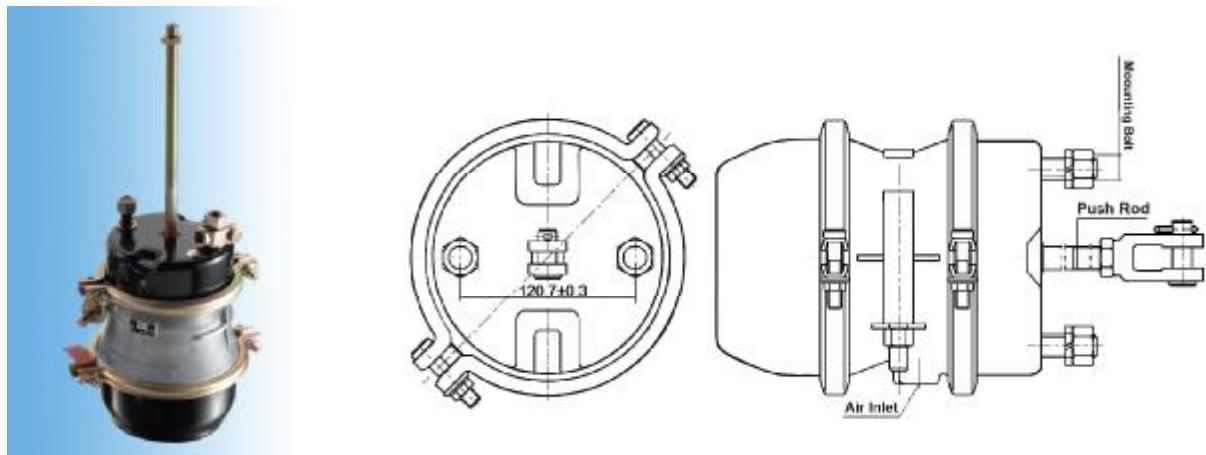
Main Performance	
Rating Working Pressure:	800Kpa
Maximum Working Pressure:	1 Mpa
Ambient Temperature:	$-40^{\circ}\text{C} \sim +80^{\circ}\text{C}$
Life Time:	Service Chamber : $\geq 1,000,000$ Cycles
Leading Standard:	SAE J1469-95



Part No.	Stroke (mm)	L3	Push Rod Thread	Air Inlet Thread	Mounting Bolt Thread	Coating
T9	44.5	76.2	1/2" -20UNF	1/4" -18NPTF	7/16" -14NUC	Black Powder Coating
T12	44.5	76.2	1/2" -20UNF	3/8" -NPTF	7/16" -14NUC	Black Powder Coating
T16	57	76.2	1/2" -20UNF	3/8" -NPTF	7/16" -14NUC	Black Powder Coating
T16EB	57	76.2	5/8" -18UNF	3/8" -18NPTF	5/8" -11UNC	Black Powder Coating
T20	57	120.7	5/8" -18UNF2A	3/8" -18NPTF	5/8" -11UNC2A	Black Powder Coating
T20EY	57	120.7	5/8" -18UNF2A	3/8" -18NPTF	5/8" -11UNC2A	Zinc-plated
T20MB	57	120.7	M16X1.5	M16X1.5	M16X1.5	Black Powder Coating
T20MY	57	120.7	M16X1.5	M16X1.5	M16X1.5	Zinc-plated
T24	64	120.7	5/8" -18UNF2A	3/8" -18NPTF	5/8" -11UNC2A	Black Powder Coating
T24EY	64	120.7	5/8" -18UNF2A	3/8" -18NPTF	5/8" -11UNC2A	Zinc-plated
T24MB	64	120.7	M16X1.5	M16X1.5	M16X1.5	Black Powder Coating
T24L	75	120.7	M16X1.5	M16X1.5	M16X1.5	Black Powder Coating
T24LS	80	120.7	5/8" -18UNF2A	3/8" -18NPTF	M16X1.5	Black Powder Coating
T24LSEY	80	120.7	5/8" -18UNF2A	3/8" -18NPTF	M16X1.5	Zinc-plated
T30	64	120.7	5/8" -18UNF2A	3/8" -18NPTF	5/8" -11UNC2A	Black Powder Coating
T30EY	64	120.7	5/8" -18UNF2A	3/8" -18NPTF	5/8" -11UNC2A	Zinc-plated
T30MB	64	120.7	M16X1.5	M16X1.5	M16X1.5	Black Powder Coating

### Spring Brake Chambers

Main Performance	
Rating Working Pressure:	800Kpa
Maximum Working Pressure:	1 Mpa
Ambient Temperature:	- 40°C ~ +80°C
Life Time:	Service Chamber : ≥ 1,000,000 Cycles Parking Chamber: ≥ 200,000 Cycles
Leading Standard:	SAE J1469-95



#### ▲ 20/24 Series

Part No.	Stroke (mm)	Push Rod Thread	Air Inlet Thread	Mounting Bolt Thread	Coating
T20/24	64	M16X1.5	M16X1.5	M16X1.5	Black Powder Coating

#### ▲ 24/24 Series

Part No.	Stroke (mm)	Push Rod Thread	Air Inlet Thread	Mounting Bolt Thread	Coating
T24/24	64	5/8" -18UNF2A	3/8" -18NPTF	5/8" -11UNC2A	Black Powder Coating
T24/24EY	64	5/8" -18UNF2A	3/8" -18NPTF	5/8" -11UNC2A	Zinc-plated
T24/24EY4	64	5/8" -18UNF2A	3/8" -18NPTF	M16X1.5	Zinc-plated
T24/24EB	64	M16X1.5	M16X1.5	M16X1.5	Black Powder Coating

#### ▲ 30/30 Series

Part No.	Stroke (mm)	Push Rod Thread	Air Inlet Thread	Mounting Bolt Thread	Coating
T30/30	64	5/8" -18UNF2A	3/8" -18NPTF	5/8" -11UNC2A	Black Powder Coating
T30/30YB	64	M16X1.5	3/8" -18NPTF	M16X1.5	Zinc-plated
T30/30EY	64	5/8" -18UNF2A	3/8" -18NPTF	5/8" -11UNC2A	Zinc-plated
T30/30MB	64	M16X1.5	M16X1.5	M16X1.5	Black Powder Coating
T30/30MB1	64	M16X1.5	3/8" -18NPTF	M16X1.5	Black Powder Coating

### Spring Brake Chambers

#### ▲ 24/30 Series

Part No.	Stroke (mm)	Push Rod Thread	Air Inlet Thread	Mounting Bolt Thread	Coating
T24/30	64	5/8" -18UNF2A	3/8" -18NPTF	5/8" -11UNC2A	Black Powder Coating
T24/30MB	64	M16X1.5	M16X1.5	M16X1.5	Black Powder Coating
T24/30EY	64	5/8" -18UNF2A	3/8" -18NPTF	5/8" -18UNF2A	Zinc-plated
T24/30LEB	76.2	5/8" -18UNF2A	3/8" -18NPTF	5/8" -18UNF2A	Black Powder Coating
T24/30LMB	76.2	M16X1.5	M16X1.5	M16X1.5	Black Powder Coating
T24/30LS	68	5/8" -18UNF2A	3/8" -18NPTF	5/8" -18UNF2A	Black Powder Coating

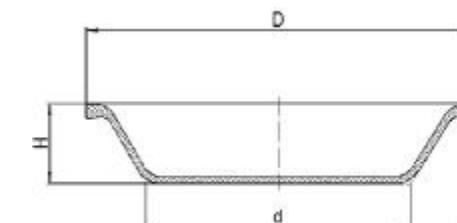
Note: sealed, safety lock model and wedge model spring brake chambers are available.

### Assembly Parts

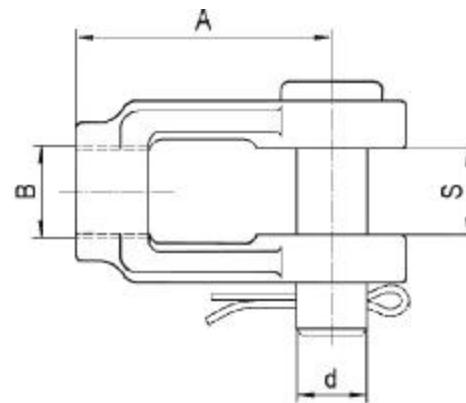


- Aluminum Chamber
- Return Spring
- Diaphragm
- Service Chamber
- Parking Chamber
- Yoke Assembly
- Parking Spring

#### ▲ Diaphragms



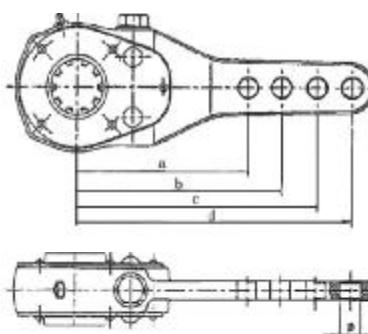
Part No.	D (mm)	d (mm)	H (mm)	Mass (Kg)
T-20	168	116	35	0.14
T-24	178	123.5	40.7	0.155
T-30	199	148.8	42	0.17
T-16L	158	111.6	45.5	0.136
T-20L	169	106	47	0.18
T-24L	178	125	49	0.18
T-30L	199	149	49	0.19

**▲ Yoke Assemblies**


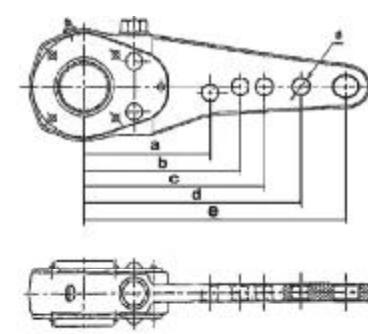
Part No.	A	B	D	S	Mass (Kg)
Y38050	1.88"	5/8" -18UNF	1/2"	9/16"	0.17
Y38051	1.88"	5/8" -18UNF	14mm	9/16"	0.17
Y38052	1.88"	M16 x1.5	1/2"	9/16"	0.17
Y38053	1.88"	M16 x1.5	14mm	14mm	0.17
Y38057	2"	5/8" -18UNF	1/2"	9/16"	0.2
Y38058	2"	5/8" -18UNF	5/8"	9/16"	0.2

**Manual Slack Adjusters**

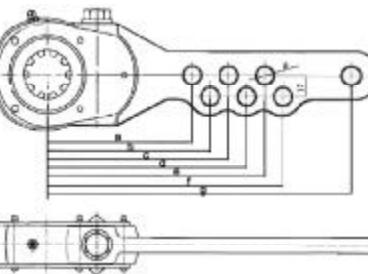
Torque:	26,000 in/lbs
Regulating Torque	$\leq 8.5\text{N}\cdot\text{m}$
Working Temperature:	- 40°C - +80°C
Life Time:	$\geq 200,000$ cycles
Production According to SAE J1461-88	



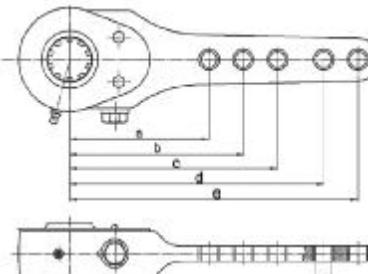
Type 1



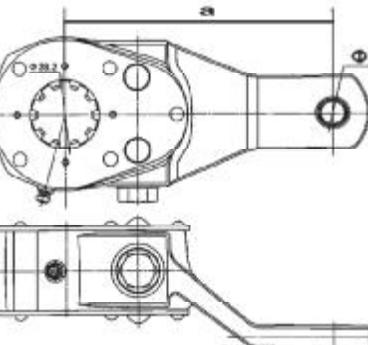
Type 2



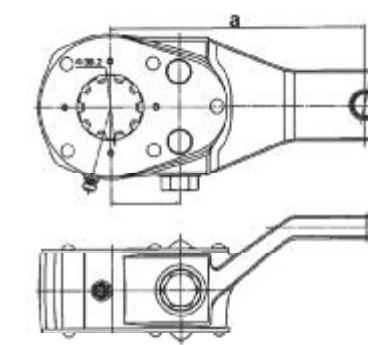
Type 3



Type 4



Type 5



Type 6

■ For European Vehicles

■ For American Vehicles


Part No.	Spline		Hole centres (mm)					Drawing type
	Dia.	Teeth	a-Φ	b-Φ	c-Φ	d-Φ	e-Φ	
18-048	1 1/2"	10	127/12.7	152/12.7	178/12.7	203/12.7	-	1
18-049	1 1/2"	10	127/12.7	152/12.7	178/12.7	203/12.7	254/12.7	4
18-057	1 1/2"	10	127/14	152/14	178/14	203/14	-	1
18-116	1 1/2"	37	127/12.7	152/12.7	178/12.7	203/12.7	-	1
18-117	1 1/2"	28	127/12.7	152/12.7	178/12.7	203/12.7	-	1

Part No.	Spline		Hole centres (mm)							Drawing type
	Dia.	Teeth	a-Φ	b-Φ	c-Φ	d-Φ	e-Φ	f-Φ	g-Φ	
FT65452	1-1/2"	10	127/14.0	152/14.0	170/14.0	203/14.0	-	-	-	1
278323	1-1/2"	10	127/12.7	152.4/12.7	177.8/12.7	-	-	-	-	1
278312	1-1/2"	10	127/12.7	152.4/12.7	-	-	-	-	-	1
FT65680	1-1/2"	10	127/14.0	152/14.0	178/14.0	203/14.0	-	-	-	1
FT67080	1-1/2"	10	127/14.0	152/14.0	178/14.0	203/14.0	230/18.0	-	-	4
FT65138	1-1/2"	10	120/14.0	150/14.0	180/14.0	220/14.0	250/14.0	-	-	4
FT65453	1-1/2"	10	105/14.0	130/14.0	150/14.0	180/14.0	215/16.0	-	-	2
FT62250	1-1/2"	10	152.4/12.7	-	-	-	-	-	-	5
FT62251	1-1/2"	10	152.4/12.7	-	-	-	-	-	-	6
788213	1-1/2"	10	120/14.0	135/14.0	150/14.0	165/14.0	180/14.0	195/14.0	250/18.0	3
6110270A	1-1/2"	10	152.4/12.7	177.8/12.7	-	-	-	-	-	1
101214	1-1/2"	28	139.7/5/8"	165.1/5/8"	-	-	-	-	-	1
101215	1-1/2"	28	127/5/8"	152.4/5/8"	-	-	-	-	-	1
FT65046	1-5/8"	37	105/14.0	130/14.0	150/14.0	180/14.0	215/18.0	-	-	2

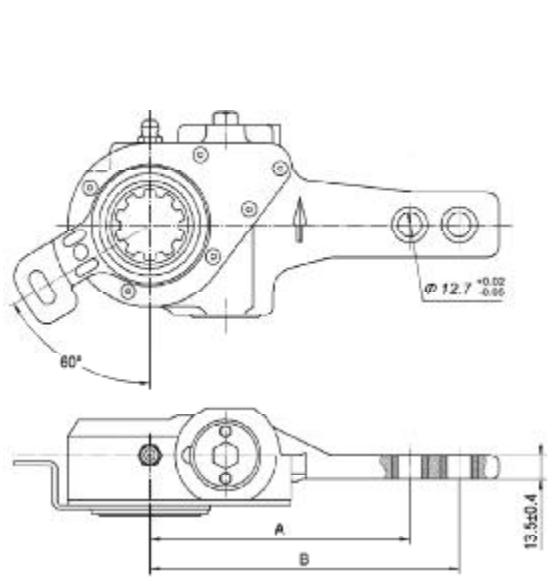
Part No.	Spline		Hole centres (inch)				Pin dia. (inch)
	Dia.	Teeth	A	B	C	D	
278323	1 1/2"	10	5"	6"	7"	-	1/2"
278321	1 1/2"	10	-	5-1/2"	6-1/2"	-	1/2"
278312	1 1/2"	10	-	5"	6"	-	1/2"
278326	1 1/2"	10	-	5-1/2"	6-1/2"	-	1/2"
277959	1 1/2"	10	-	5-1/2"	6-1/2"	-	5/8"
278335	1 1/2"	10	-	6"	7"	-	1/2"
279316	1 1/2"	10	-	4-1/2"	5-1/2"	-	1/2"
286168	1 1/2"	10	-	6"	7"	-	1/2"
286965	1-1/2"	28	127/12.7	152.4/12.7	-	-	-
288753	1-1/2"	28	139.7/12.7	165.1/12.7	-	-	-
283411	1-5/8"	37	152.4/12.7	-	-	-	-

Part No.	Spline		Hole centres (inch)				Pin dia. (inch)
	Dia.	Teeth	A	B	C	D	
2192AF	1 1/2"	19	-	5"	6"	-	1/2"
2193AF	1 1/2"	19	5"	6"	7"	-	1/2"
2194AF	1 1/2"	19	5"	6"	7"	8"	1/2"

Part No.	Spline		Hole centres (mm)				Pin dia. (mm)
	Dia.	Teeth	A	B	C	D	
S2025	1 1/2"	8	127	152	178	-	12.7
S2051	1 1/2"	8	127	152	178	203	12.7
S2010	1 1/2"	10	127	152	178	-	12.7
S2020	1 1/2"	10	140	165	-	-	12.7
S2021	1 1/2"	10	127	152	-	-	12.7
S2011	1 1/2"	28	127	152	-	-	12.7
S2019	1 1/2"	28	140	165	-	-	12.7
S2022	1 1/2"	28	127	152	178	-	12.7
S2012	1 5/8"	37	152.4	-	-	-	12.7
S2024	1 5/8"	37	127	152	178	-	12.7

Part No.	Spline		Hole centres (mm)				Pin dia. (mm)
	Square bore		A	B	C	D	
73386C	27 x 27 mm		127	152	178	-	12.7

### Automatic Slack Adjusters



Application	Part No.	Spline Teeth	Hole	Other side
BPW	72877C	10	3	72878C
BPW	72881C	10	2	72882C
DAF	10868C	10	1	10869C
DAF	70824C	10	1	70825C
DAF	72150C	10	1	72151C
DAF	72523C	10	1	72524C
DAF	72525C	10	1	72526C
DAF	72532C	10	1	72533C
DAF	72536C	10	1	72537C
DAF	72538C	10	1	72539C
DAF	72542C	10	1	72543C
DAF	72544C	10	1	72545C
DAF	72586C	10	1	72587C
DAF	72608C	10	1	72609C
DAF	72679C	10	1	72680C
DAF	72695C	10	1	72696C
DAF	72704C	10	1	72705C
DAF	72794C	10	1	72795C
DAF	72815C	10	1	72816C
DAF	72833C	10	1	72834C
DAF	72886C	10	1	72887C
DAF	79024C	10	1	79025C
DAF	79167C	10	1	79168C
DAF	79179C	10	1	79180C

### Automatic Slack Adjusters

Application	Part No.	Spline Teeth	Hole	Other side
Scania	72657C	10	1	72658C
Scania	72660C	10	1	72661C
Scania	72663C	10	1	72664C
Scania	72665C	10	1	72666C
Scania	72727C	10	1	72728C
Scania	72729C	10	1	72730C
Scania	72744C	10	1	72745C
Scania	72746C	10	1	72747C
Scania	72825C	10	1	72826C
Scania	72892C	10	1	72893C
Scania	72949C	10	1	72950C
Scania	72951C	10	1	72952C
Scania	72954C	10	1	72955C
Scania	72956C	10	1	72957C
Scania	72958C	10	1	72959C
Scania	79105C	10	1	79106C
Scania	79347C	10	1	79348C
Scania	79368C	10	1	79369C
Scania	79442C	10	1	79443C
Scania	79453C	10	1	79625C
Scania	79550C	10	1	79551C
Scania	79625C	10	1	79453C
Scania	79786C	10	1	79787C
Volvo	70641C	10	3	70642C

Application	Part No.	Spline Teeth	Hole	Other side
Volvo	70977C	10	1	70978C
Volvo	72668C	10	1	72669C
Volvo	72670C	10	1	72671C
Volvo	72672C	10	1	72673C
Volvo	72674C	10	1	72675C
Volvo	72713C	10	1	72714C
Volvo	72715C	10	1	72716C
Volvo	72717C	10	1	72718C
Volvo	72719C	10	1	72720C
Volvo	72721C	10	1	72722C
Volvo	72723C	10	1	72724C
Volvo	72782C	10	1	72783C
Volvo	72784C	10	1	72785C
Volvo	72901C	10	1	72902C
Volvo	72904C	10	1	72914C
Volvo	72906C	10	1	72907C
Volvo	72914C	10	1	72904C
Volvo	72915C	10	1	72916C
Volvo	79359C	10	1	79360C
Volvo	79641C	10	1	79642C
Volvo	79677C	10	1	79678C
Volvo	79713C	10	1	79714C
Volvo	79799C	10	1	79800C
York	79065C	10	1	79066C

### Automatic Slack Adjuster Repair Kit



Part No.: 76046

Repair kit for Haldex automatic slack adjusters

**Airline Coils**

Production Standard: GB16897-1997

Red — Emergency Line

Yellow — Service Line

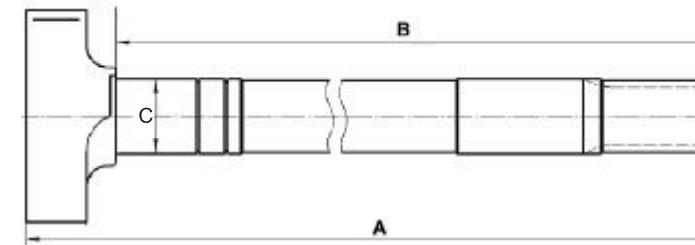
Blue — Auxiliary Line

Part No.	Coils	Mandrel Dia. (mm)	Working Length (m)	Coiled Hose Connection
QS-15	15	110	2.50	Tube-linking nut M18x1.5
QS-18		75	2.50	
	18	110	3.00	
QS-20		75	2.75	
	20	110	3.25	
QS-22		75	3.00	
	22	110	3.50	
QS-24		75	3.25	
	24	110	3.75	
QS-26		75	3.50	
	26	110	4.00	
QS-28	28	110	3.75	Female fitting ZG1/2 and M22x1.5
QS-30	30	110	4.00	

▲ Threaded Screw

**Brake Camshafts**

Material:	45# Steel or 45 Cr Steel
Heating Treatment:	Induction Heating Case Harden
Hardness:	HRC52-63
Case Depth:	1.5mm~3mm



Left Handed Cam

Right Handed Cam

Application	OEM No.	Handed	Drum Diameter	Spline	A	B	C
BPW "H&K" series camshafts	05.097.05.22.1	R	420mm & 360mm	10	628	594	42
	05.097.05.21.1	L	420mm & 360mm	10	628	594	42
	05.097.05.24.1	R	420mm & 360mm	10	641	607	42
	05.097.05.23.1	L	420mm & 360mm	10	641	607	42
	05.097.05.26.1	R	420mm & 360mm	10	666	632	42
	05.097.05.25.1	L	420mm & 360mm	10	666	632	42
	05.097.05.28.1	R	420mm & 360mm	10	696	662	42
	05.097.05.27.1	L	420mm & 360mm	10	696	662	42
	05.097.05.18.1	R	420mm & 360mm	10	588	554	42
	05.097.05.17.1	L	420mm & 360mm	10	588	554	42
	05.097.05.30.1	R	420mm & 360mm	10	734	700	42
	05.097.05.29.1	L	420mm & 360mm	10	734	700	42
BPW "N" series camshafts	05.097.60.42.2	R	300mm	10	723	659	42
	05.097.60.41.2	L	300mm	10	723	659	42
FRUEHAUF camshafts	CF100128	R	420mm	37	464	420	42
	CF100127	L	420mm	37	464	420	42
	CF100130	R	420mm	37	588	542	42
	CF100129	L	420mm	37	588	542	42

### Brake Camshafts

Application	OEM No.	Handed	Drum Diameter	Spline	A	B	C
Hendrickson/York camshafts	504723/01R	R	420mm & 394 mm	10	570	525.5	38
	504723/01L	L	420mm & 394 mm	10	570	525.5	38
	504723/02R	R	420mm & 394 mm	10	647	602	38
	504723/02L	L	420mm & 394 mm	10	647	602	38
	504723/03R	R	420mm & 394 mm	10	697	652	38
	504723/03L	L	420mm & 394 mm	10	697	652	38
	504723/17R	R	420mm & 394 mm	10	672	627	38
	504723/17L	L	420mm & 394 mm	10	672	627	38
	504723/18R	R	420mm & 394 mm	10	686	641	38
	504723/18L	L	420mm & 394 mm	10	686	641	38
	504723/10R	R	420mm & 394 mm	10	723	678	38
	504723/10L	L	420mm & 394 mm	10	723	678	38
	504742/01R	R	335mm & 311mm	10	580	525	38
	504742/01L	L	335mm & 311mm	10	580	525	38
	504742/02R	R	335mm & 311mm	10	656	602	38
	504742/02L	L	335mm & 311mm	10	656	602	38
	504742/19R	R	335mm & 311mm	10	670	616	38
	504742/19L	L	335mm & 311mm	10	670	616	38
	504742/03R	R	335mm & 311mm	10	706	652	38
	504742/03L	L	335mm & 311mm	10	706	652	38
LOHR-COLAERT camshafts	Y00000083	R	305mm	10	765	715	32
	Y00000084	L	305mm	10	765	715	32
	300203111	R	305mm	10	781	731	32
	300203112	L	305mm	10	781	731	32
	300202632	R	305mm	10	845	795	32
	300202633	L	305mm	10	845	795	32
LOHR-S.A.E.camshafts	Y00000817	R	305mm & 355mm	10	704	657	38
	Y00000463	L	305mm & 355mm	10	704	657	38
ROR LM camshafts - 27mm wide Camshaft Head	21224793	R	420mm	10	570	525.5	42
	21224794	L	420mm	10	570	525.5	42
	21224795	R	420mm	10	638	587.5	42
	21224796	L	420mm	10	638	587.5	42
	21214845	R	420mm	10	660	615	42
	21214846	L	420mm	10	660	615	42
	21221070	R	420mm	10	570	525.5	42
ROR TA camshafts - 34mm wide Camshaft Head- before JAN.2001	21221071	L	420mm	10	570	525.5	42
	21221194	R	420mm	10	632	587.5	42
	21221195	L	420mm	10	632	587.5	42
	21222187	R	420mm	10	655	610	42
	21222188	L	420mm	10	655	610	42
	21222191	R	420mm	10	681	637	42
	21222192	L	420mm	10	681	637	42

### Brake Camshafts

Application	OEM No.	Handed	Drum Diameter	Spline	A	B	C
ROR TM camshafts with cast anchor bracket- Standard Diameter 34mm wide Camshaft Head	21205922	R	420mm	10	464	435	38
	21205923	L	420mm	10	464	435	38
	21205406	R	420mm	10	570	525.5	38
	21205407	L	420mm	10	570	525.5	38
	21205716	R	311mm	10	570	525.5	38
	21205717	L	311mm	10	570	525.5	38
ROR TM camshafts with cast anchor bracket- Stepped Diameter 34mm wide Camshaft Head	21202754	R	420mm	10	570	525.5	42
	21202755	L	420mm	10	570	525.5	42
	21219279	R	420mm	10	634	587.5	42
	21219280	L	420mm	10	634	587.5	42
	21219159	R	420mm	10	655	610	42
	21219160	L	420mm	10	655	610	42
	21219277	R	420mm	10	673	627	42
	21219278	L	420mm	10	673	627	42
	21220815	R	350mm	10	620	575.5	42
	21220816	L	350mm	10	620	575.5	42
	21219311	R	350mm	10	570	525.5	42
	21219312	L	350mm	10	570	525.5	42
	21219321	R	350mm	10	655	610	42
	21219322	L	350mm	10	655	610	42
	21220815	R	311mm	10	620	575.5	42
	21220816	L	311mm	10	620	575.5	42
ROR TM camshafts with fabricated anchor bracket- Stepped Diameter 34mm wide Camshaft Head	21219335	R	311mm	10	570	525.5	42
	21219336	L	311mm	10	570	525.5	42
	21219337	R	311mm	10	655	610	42
	21219338	L	311mm	10	655	610	42
	21221070	R	420mm	10	570	525.5	42
ROR TE camshafts - 34mm wide Camshaft Head	21221071	L	420mm	10	570	525.5	42
	21221194	R	420mm	10	632	587.5	42
	21221195	L	420mm	10	632	587.5	42
	21222187	R	420mm	10	655	610	42
	21222188	L	420mm	10	655	610	42
SAF "RS & RZ" series camshafts	21222191	R	420mm	10	681	637	42
	21222192	L	420mm	10	681	637	42
	3.262.0262.01	R	420mm	10	550	505	38
	3.262.0261.01	L	420mm	10	550	505	38
	3.262.0272.01	R	420mm	10	680	635	38
	3.262.0271.01	L	420mm	10	680	635	38
3.262.0284.01	3.262.0284.01	R	420mm	10	705	660	38
	3.262.0283.01	L	420mm	10	705	660	38

### Brake Camshafts

Application	OEM No.	Handed	Drum Diameter	Spline	A	B	C
SAF "SK" series camshafts - with 56mm Bearing Journals	3.262.1100.01	R	420mm	10	563	508	56
	3.262.1101.01	L	420mm	10	563	508	56
	3.262.1110.01	R	420mm	10	635	580	56
	3.262.1111.01	L	420mm	10	635	580	56
	3.262.1102.01	R	420mm	10	719	665	56
	3.262.1103.01	L	420mm	10	719	665	56
SAF "WRZM" series camshafts - Low Loader Axles	3.262.0408.02	R	300mm & 355mm	10	630	—	38
	3.262.0407.02	L	300mm & 355mm	10	630	—	38
SMB camshaft	M023433	R	420mm	10	635	587	38
	M023425	L	420mm	10	635	587	38
	M044503	R	311mm	10	635	587	38
	M044481	L	311mm	10	635	587	38
TRAILOR camshafts	6502812J	R	420mm	10	575	525	38
	6502813K	L	420mm	10	575	525	38
	6503340Z	R	420mm	10	634	589	38
	6503339G	L	420mm	10	634	589	38

### Camshaft Support Repair Kits

Part No.	Description	Quantity	Application
K1810	Housing Plate	2	ROR
	Spherical Bearing	1	
	O'Ring	2	
K1811	Housing Plate	1	ROR TM/9000; HENDRICKSON 2000 series
	Housing Plate with Oilhole	1	
	O'Ring	2	
	Nylon Spherical Bearing	1	
	O'Ring	1	
	Grease Nipple	1	
K1840	Housing Plate	1	ROR 9000, ROR TM with pressed anchor bracket
	Housing Plate with Oilhole	1	
	Steel Spherical Bearing	1	
	Circlip	1	
	O'Ring	2	
	Dust boot	1	
	Grease Nipple Pressing	1	
	Grease Nipple	1	
	Spherical Bearing	1	
	O'Ring	2	
K7287	Grease Nipple	1	
K9542 K9543 K9544	Housing Plate	1	BPW
	Housing Plate with Oilhole	1	
	Spherical Bearing	1	
K9858	Dust Boot	2	BPW
	Dust Boot	2	
	Dust Boot Clip	4	

### Camshaft Support Repair Kits

Part No.	Description	Quantity	Application
	Bolt M8-25	6	BPW
	Washer ID8	6	
	Nut M8-6	6	
	Dust Boot	1	
	Dust Boot Clip	1	
	Green O'Ring	1	
	Circlip	2	
	Ring	1	
	Nylon Bevel Washer	1	BPW new style(1 cam)
	Washer	1	
	Locknut	1	
	Bush	1	
	Spring Ring	1	
	Spherical Bearing (steel)	1	
	Housing Plate	1	
	Housing Plate with Oilhole	1	
	Grease Nipple	1	
	Dust Boot	2	
	Dust Boot Clip	2	BPW old style(1 cam)
	Nylon Bush	1	
	Bolt	6	
	Washer	6	
	Nut	6	
	Bronze Bush	1	
	K9983	1	
			BPW
	Bronze Bush	2	
	Spherical Bearing	2	
	Dust Boot	2	
	Dust Boot	2	
	Nylon Bevel Washer	2	
	Washer	2	
	Locknut	2	
	Spring Ring	2	
	Circlip	4	
	Black O'Ring	2	
	Green O'Ring	2	
	Nylon Ring	2	
	Pressing Ring	2	

### Camshaft Support Repair Kits

Part No.	Description	Quantity	Application
	Camshaft Washer	1	RUBERY Owentype axles: U+TM pre 1974
	30mm Circlip	1	
	O'Ring	2	
	White Nylon Bush	1	
	O'Ring	2	
	Bevel Washer	2	
	Circlip	2	
	Washer	1	
	Washer	1	
	Yellow Nylon Bush	1	
	Spherical Bearing	1	YORK/TEC high temp bush
	Grease Nipple	1	
	O'Ring	2	
	Spherical Bearing	1	
	Yellow Bush	1	
	Pressings	2	
	Washer	4	
	O'Ring	4	
	Dust Boot	1	
	Grease Nipple	1	
	Circlip	2	YORK/TEC old type bush
	Spherical Bearing	1	
	White Bush	1	
	Pressings	2	
	Camshaft Washer	1	
	Washer	4	
	Circlip	2	
	O'Ring	4	
	Dust Boot	1	
	Grease Nipple	1	
	Spherical Bearing	1	RUBERY Owentype axles: TM 1974-76
	Grease Nipple	1	
	White Bush	1	
	Yellow Bush	1	
	Camshaft Washer	1	
	Bevel Washer	2	
	Washer	1	
	Washer	1	
	Circlip	2	
	O'Ring	2	
	O'Ring	4	SAF
	Bronze Bush	1	
	K3400	1	

## **Camshaft Support Repair Kits**

## **Camshaft Support Repair Kits**

Part No.	Description	Quantity	Application
A8258 6503723T	Spherical Bearing	2	SMB BPW
	Bronze Bush	2	
	Pressing	4	
	O'Ring	4	
	Circlip	4	
	O'Ring	4	
	Grease Nipple	2	
	Washer	2	
	Washer	2	
	Washer	2	
K1809	Camshaft Washer	1	RUBERY Owentype axles: TM after 1976
	30mmCirclip	1	
	O'Ring	2	
	O'Ring	2	
	Bevel Washer	2	
	Circlip	2	
	Yellow Bush	1	
	White Bush	1	
	Washer	2	
	Washer	1	
	Washer	1	
	Spherical Bearing NSB with 4 Holes	1	
	Housing Plate	2	
	Spherical Bearing	1	
	Dust Boot	2	
	O'Ring	1	
SAF03268003500 K3500	Bolt	2	SAF
	Spring Washer	2	
	Nut	2	
	Grease Nipple	1	
	Guide Line	1	
	Grease Nipple Cap	1	
	O'Ring	2	
	Spring Washer	2	
	Bolt	2	
	Washer	1	

### Brake Shoes



Type 1  
Standard Fit



Type 2  
Quick Fit

OEM No.	Reference No.	Brake dimension (mm)	Fit	Brake lining reference
05.091.26.64.2	BPW180	420x180	Quick	BC36/1
05.091.46.17.0	BPW180N	420x180	Quick	BC36/1
05.091.27.54.2	BPW200	420x200	Quick	BC37/1
05.091.27.83.0	BPW200N	420x200	Quick	BC37/1
05.091.28.29.0	BPW220N	420x220	Quick	BC81/1
05.091.19.07.0	BPW360	360x200	Quick	BC100/BC101
05.091.14.46.0	BPW3020	300x200	Quick	BC80/1
3.054.0052.00	SAF180	420x180	Standard	BC36/1
2.056.0120.00	SAF180N	420x180	Standard	BC36/1
3.054.0053.00	SAF200	420x200	Standard	BC37/1
2.056.0121.00	SAF200N	420x200	Standard	BC37/1
3.054.0120.00	SAF-SK9	420x180	Standard	SJ28/SJ29
3.054.0122.00	SAF-SK11	420x200	Standard	SJ30/SJ31
Supply to SAFAL-KO	SAF203	420x203	Standard	RW-1/2/5
152.05.533	4515Q	419x177.8	Quick	4515E
150.25.412	4515E	419x177.8	Standard	4515E
A-JA0508-001	4515P	419x177.8	Standard	4515E
152.05.191	4551Q	419x219	Quick	4551
152.00.007	4551E	419x219	Standard	4551
152.24.724	4707	419x177.8	Quick	4707
EATON 819707	4709	419x177.8	Quick	4709
EATON 805442 EATON 805460	4311E	419x177.8	Quick	4311J
MERITOR A3222E1383	4524Q	419x127	Quick	4524B, TT11/12

### Brake Shoes

OEM No.	Reference No.	Brake dimension	Fit	Brake lining reference
MERITOR A3222E2223	4702	381x101.5	Quick	4702
EATON807685	1443E	381x101.5	Quick	1443TT
MERITOR A3222F1982	1308Q	381x101.5	Quick	1308
MERITOR A3222Q1837 EATON1005840	1308E	381x101.5	Quick	1308
15206227	4516	419x203	Quick	RW-1/2/5
MERITOR A3222C1381	4514	419x152.4	Quick	LL68/69

### Brake Shoe Repair Kits



Part No.:E-2769SHD  
Application: 4515E/4707/4551E/  
4711/4715/4524B



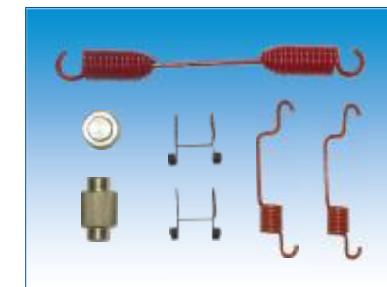
Part No.:3710HDP



Part No.:3710SP



Part No.:7296



Part No.:10244P



Part No.:60441



Part No.:AXL125

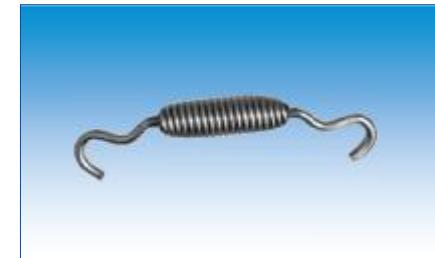


Part No.:BPW1



Part No.:BPW2

### Brake Shoe Return & Retaining Springs



(Inch)

Part No.	Drawing	O.L	O.D	Wire I.D	Application	Replace
SP73437		7-3/16"	7/8"	.125"	For: Meritor 15" "T" Brake	Euclid: E-3437 Leland: L-1734 Spicer: 19-896
SP71880B		8"	1-1/4"	.192"	For : Heavy Duty Version B971	Euclid:E-1880B Leland:L-827 Spicer:19-853
SP7384		8-5/16"	1-1/8"	.162"	For: Bendix 16-1/2" Truck/Tractor Brake	Leland:L-2993 Spicer:19-906
SP79069		8-9/16"	1-1/8"	.162"	For: Meritor Front "FL"Brake	Euclid:E-9069 Leland:L-3183 Spicer:19-913
SP7543		9"	1-1/8"	.162"	For: Meritor "P"Cast Shoe	Euclid:E-543 Leland:L-115 Spicer:19-878
SP72475		10"	1-3/16"	.176"	For: Eaton (Ford)High Mount	Euclid:E-2475 Leland:L-1603 Spicer:19-874
SP710197		10-3/4"	1-1/8"	.192"	For: Eaton 16-1/2" "ES","ES-II"Brake	Euclid:E-10197 Leland:L-3370 Spicer:19-915
SP73512		6"	3/4"	.135"	For: Meritor 18" Brakewith Cast Shoes	Euclid: E-3512 Leland: L-2858 Spicer: 19-865
SP71418		4-17/32"	1"	.142"	For: Eaton 16-1/2" S.A.P. Brake	Euclid: E-1418 Leland: L-967 Spicer: 19-859
SP7383		5-13/16"	3/4"	.162"	For: Bendix 15" FrontBrake	Spicer: 19-905
SP7385		5-1/4"	11/16"	.125"	For: Bendix 16-1/2" Brake	Leland: L-2994 Spicer: 19-907
SP72767		5-1/2"	3/4"	.125"	For: Eaton 15"x8-5/8", Meritor & Spicer "Q", "FC" and Fruehauf "XEM"	Euclid: E-2767 Leland: L-1417 Spicer: 19-860
SP75088		6-5/16"	3/4"	.140"	For: Mack 50,000# "Q"Brake	Euclid: E-5088 Leland: L-2953 Spicer: 19-900
SP72805		4-5/8"	1-1/4"	.160"	For: Eaton 18"x7" Brake	Euclid: E-2805 Leland: L-1625 Spicer: 19-877

### Brake Drums



Model	OEM No.	Model	OEM No.	Model	OEM No.
ALTUNYAY	H-97102E	BPW	0310677530	ISUZU	8-97188-115-0
ALTUNYAY	H-97500	ALTUNYAY	H-97128	ISUZU	8-97081-218-1
DAEWOO	34531-00740	BENZ	3054210401	KAMAZ	5511-3501070
DAEWOO	34531-00741	BENZ	3054210101	LIAZ	22.3502070.20
		BENZ	3054210001	LIAZ	22.3502070.22
DRUABRAKE	16792	BENZ	3834530201		
DRUABRAKE	16439	BENZ	3054230401	MAN	81501100144
DRUABRAKE	1771	BENZ	3054230301	MAN	81501103144
DRUABRAKE	1534	BENZ	3054230701	MAN	81501100104
		BENZ	3464230501	MAZ	64221-3502070
GUNITE	GUNITE3600A	BENZ	3464230101	MAZ	64221-3501070
GUNITE	GUNITE3600B	BENZ	3464230601	MAZ	5336-3501070
GUNITE	GUNITE3600AX	BENZ	3464230001	MAZ	53361-3502070
GUNITE	GUNITE3721AX	BENZ	3264230001	MAZ	4370-3501070
GUNITE	GUNITE3800X	BENZ	3464231201	MAZ	6430-3501070
GUNITE	GUNITE3782X	BENZ	6244210201	MAZ	6430-3502070
GUNITE	GUNITE3782	BENZ	3264230001	MAZ	4370-3502070
GUNITE	GUNITE3166	BENZ	3464231201	MAZ	5440-3502070
GUNITE	GUNITE2705	BENZ	6584210001	MAZ	9397-3502070
GUNITE	GUNITE2983C	BENZ	3904230001	MITSUBISHI	MC807783
		BPW	0310677040	MITSUBISHI	MC807781
		BPW	0310677560	MITSUBISHI	MC865370
		BPW	0310677630	MITSUBISHI	Mc838283
		BPW	0310679060	NISSAN	40206-90011
		BPW	0310977720	NISSAN	43207-90107
		BPW	0310677570	NISSAN	43207-90106
		BPW	0310977160	NISSAN	43207-90118
		IKRUS	118.003341		
		IKRUS	677-3501070		
		IVECO	7183046		
		IVECO	7183047		
		IVECO	7183050		

**Brake Drums**

Model	OEM No.
RENAULT	5000737768
RENAULT	0192371
RENAULT	0194456
RENAULT	0194435
RENAULT	0189937
RENAULT	0194536
RENAULT	0189923
RENAULT	5000737459
ROR	21021114
ROR	21021114A
ROR	21020038
ROR	21021164
ROR	21023064
ROR	21018986
ROR	21021163
ROR	21021284
ROR	22021163
SAF	01064010801
SAF	01064028001
SAF	01064029200
SAF	01064019700
SAF	01064027300
SAF	01064027000
SAF	01064026002
SAF	01064026001
SAF	01064014412
SAF	01064027800
SAF	01064027700

Model	OEM No.
SCANIA	157676
SCANIA	1414153
SCANIA	1361331
SCANIA	392386
SCANIA	360571
SCANIA	1333117
SCANIA	126.074.00HD
WEBB	WEBB66864F
WEBB	WEBB66864B
WEBB	WEBB66884B
WEBB	WEBB61528B
WEBB	WEBB65548B
WEBB	WEBB66800B
WEBB	WEBB66800F
WEBB	WEBB66853B
WEBB	WEBB66893F
WEBB	WEBB62200F
WEBB	WEBB62200
WEBB	WEBB67518F
YORK	789115
YORK	786107
YORK	788801
YORK	786109
YORK	788912A
YORK	580152
YORK	7183046
YORK	7183047

Model	OEM No.
RENAULT	5000737768
RENAULT	0192371
RENAULT	0194456
RENAULT	0194435
RENAULT	0189937
RENAULT	0194536
RENAULT	0189923
RENAULT	5000737459
TOYOTA	43512-2450
TOYOTA	43512-1710
TOYOTA	43512-1193
TOYOTA	43512-1290
TOYOTA	43512-4820A
TOYOTA	43512-4440
TOYOTA	43512-2240
TOYOTA	43512-2840
TOYOTA	43512-3850
VOLVO	15990009
VOLVO	1599011
VOLVO	1599971
VOLVO	146.048.00HD
VOLVO	1599012
VOLVO	1599972
VOLVO	146.073.00HD
VOLVO	1599968

**Hub Caps**


Part No.	Thread size	Height A	Inside Depth B	Flange I.D. C	Flange O.D. D
HC-OALT001	6.22" -8UNF	55	38.6	145	166
HC-OOGT001	6.22" -8UNF	51.5	35	145	171



Part No.	Cross Ref.	Thread size	Height A	Inside Depth B	Flange I.D. C	Flange O.D. D
HC-GPST001	ZZ3283	6.22" -8UNF	44.5	41.5	152	172



Part No.	Cross Ref.	Bolt Circle	Bolt Size Inch	No. of Bolts	Height A	Inside Depth B	Flange I.D. C	Flange O.D. D
HC-OALH001	343-4009	139.7	5/16"	6	67.3	50	117	159
HC-OALH002	352-4195	171.45	5/16"	6	92.6	76.1	141	190

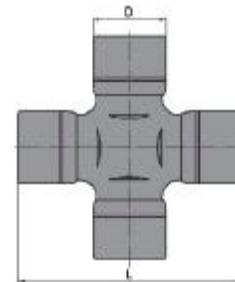
### Axle Nut Kits

	Name	Model	Specification
	Axle Nut Kit	YORK	SW95XM65
	Axle Nut Kit	KIC, RW	2-5/8"-16
	Axle Nut Kit	SAF	M56X1.5
	Bearing Lock Nut	Transit	M48X20
	Bearing Lock Nut	EQ140	M72X102
	Bearing Lock Nut	BPW	M52X70A M52X70 M54X70

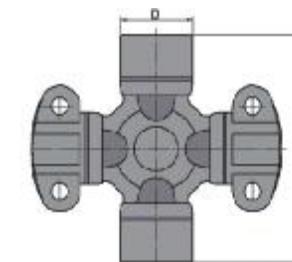
### Bolts



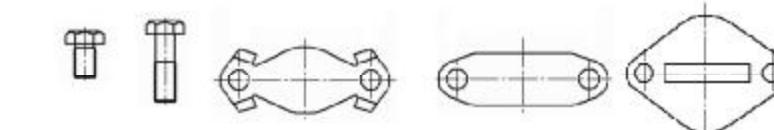
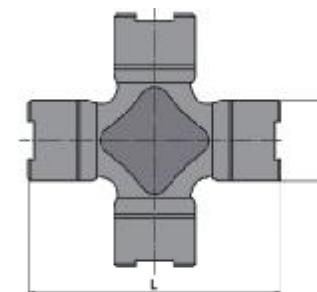
### Universal Joints



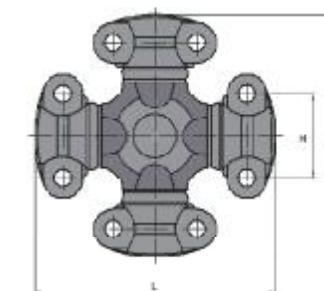
Type A: U-Joints with 4 plain round bearings



Type B: U-Joints with 2 wing bearings and 2 plain round bearings



Type C: U-Joints with thrust plate bearings



Type E: U-Joints with 4 wing bearings

### Universal Joints

Application	Part No.	OEM No.	Reference No.	Dimension (mm)		Type
				D	L	
DAF	5-160X	608921	CR1002	30.20	106.30	A
DAF	GU3000			39.69	115.95	A
DAF	GU7670	609866	CR1039-48L	48.00	116.50	A
DAF	GU7560			52.10	133.00	A
DAF	HS288	505698	CR1208	57.00	144.00	A
DAF	U447	609057	CR2001	42.12	104.50	C
HINO	GUH-63	3-331-3403-01		35.01	99.00	A
HINO	GUH-65	3-445-3403-04		36.00	110.30	A
HINO	GUH-74	37401-1100		36.00	115.60	A
HINO	GUH-60	37401-1172		40.20	115.00	A
HINO	GUH-68	04037-4008		47.00	144.00	C
HINO	GUH-62	3-302-3403-01		47.00	138.00	C
HINO	GUH-70	37401-1061		47.00	138.00	C
HINO	GUH-71	37401-1010		47.00	144.00	C
HINO	GUH-72	37401-1080		47.00	144.00	C
HINO	GUH-61	9-953-3401-01		47.00	124.00	C
HINO	GUH-64	3-302-3403-06		50.00	159.00	C
HINO	GUH-73	37401-1021		50.00	165.00	C
HINO	GUH-75	37401-1180		58.03	175.00	C
HINO	GUH-67	3-301-3403-01		49.20	148.38	E
ISUZU	GUIS-66	5-37300-032-0	UJ325	33.00	93.00	A
ISUZU	GUIS-65	1-37300-004-0		45.98	136.00	C
ISUZU	GUIS60	9-37300-139-0	UJ339	49.20	148.38	E
ISUZU	GUIS-67	1-37300-049-0		56.00	173.90	E
IVECO	5-134X	1905986-(93160322)	CR1001	27.00	81.70	A
IVECO	5-160X	92601339-(93158199)	CR1002	30.20	106.30	A
IVECO	5-178X	8197741	CR1003	30.20	91.95	A
IVECO	HS263	93160225	CR1096	34.93	106.31	A
IVECO	W39116Q	4685815	CR1046	39.00	116.40	A
IVECO	GU3000	7984508	CR1028	39.69	115.95	A

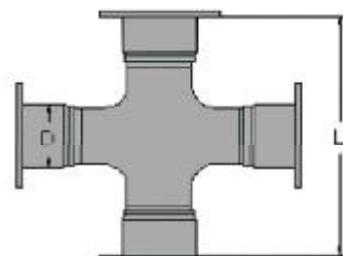
### Universal Joints

Application	Part No.	OEM No.	Reference No.	Dimension (mm)		Type
				D	L	
IVECO	SPL90-1X	42532346	CR1183	41.20	126.00	A
IVECO	W42120P	42533841-(93160228)	CR2002	42.10	119.50	A
IVECO	W48135P	93160516	CR1164	47.60	135.20	A
IVECO	KR1.760.205	42537898-(93192015)	CR2006	47.68	135.20	A
IVECO	GU7670	93159313-(42484713)	CR1039-48L	48.00	116.50	A
IVECO	U762	42485180	CR1125	48.05	125.80	A
IVECO	GU7560	8198583	CR1122	52.10	133.00	A
IVECO	W57172P	93157114	CR1195	57.00	172.00	A
IVECO	HS288	93190028-(42491973)	CR1208	57.00	144.00	A
IVECO	U763	103269	CR1123	57.07	152.00	A
IVECO	6454100131	93156581	CR2005	65.04	172.00	A
IVECO	U447	42480741	CR2001	42.12	104.50	C
IVECO	HS316	9981618	CR1058	47.60	134.90	C
IVECO	HS337	4672046	CR1211	49.00	155.00	C
IVECO	GU5000	7981263	CR1099	49.23	154.76	C
IVECO	A59168Q	7981058	CR1203	58.90	167.50	C
MAN	GU7670	81.39200.6011	CR1039-48L	48.00	116.50	A
MAN	GU7560	81.39200.6016	CR1122	52.10	133.00	A
MAN	HS288	81.39200.6015	CR1208	57.00	144.00	A
MERCEDES	U762	973.410.0031	CR1125	48.05	125.80	A
MERCEDES	GU7560	335.410.0031	CR1122	52.10	133.00	A
MERCEDES	HS284	363.410.0631	CR2004	53.00	135.00	A
MERCEDES	U763	387.410.0031	CR1123	57.07	152.00	A
MITSUBISHI	GUM-73	GPW18397	UJ620	27.00	81.75	A
MITSUBISHI	GUM-71	14501-27000	UJ610	44.00	129.00	C
MITSUBISHI	GUM-80	12018-01110	UJ612	46.00	142.00	C
MITSUBISHI	GUM-90	14801-06001	UJ629	46.00	148.00	C
MITSUBISHI	GUM-83	12019-10000	UJ262	52.00	153.80	C
NISSAN	GUN-47	37125-25025		27.00	81.75	A

### Universal Joints

Application	Part No.	OEM No.	Reference No.	Dimension (mm)		Type
				D	L	
NISSAN	GUN-48	37125-7F025		27.00	81.75	A
NISSAN	GUN-31	37125-50001	UJ114	32.00	107.00	C
NISSAN	GUN-41	37125-90128	UJ120	43.00	135.50	C
NISSAN	GUN-43	37125-90027	UJ125	55.10	163.80	C
RENAULT	5-160X	09.43.541.418	CR1002	30.20	106.30	A
RENAULT	GU3000	09.43.541.500	CR1028	39.69	115.95	A
RENAULT	GU7560	50.00.242.009	CR1122	52.10	133.00	A
RENAULT	HS288	50.00.559.743	CR1208	57.00	144.00	A
RENAULT	HS316	09.43.541.600	CR1058	47.60	134.90	C
RENAULT	GU5000	09.43.540.918	CR1099	49.23	154.76	C
RENAULT	A59168Q	50.00.803.045	CR1203	58.90	167.50	C
SCANIA	GU3000	750610	CR1028	39.69	115.95	A
SCANIA	5-12278X	264044-(207563)	CR1116	50.00	164.00	A
SCANIA	CZ-280	1422442-(386073)	CR1132	65.03	189.70	A
SCANIA	CZ-265	365901-(337059)	CR1105	48.00	161.00	B
TOYOTA	GUT-14	04371-60010	UJ214	28.50	77.90	A
TOYOTA	GUT-16	04371-55020	T40119	39.98	111.00	C
VOLVO	5-160X	6852586	CR1002	30.20	106.30	A
VOLVO	GU3000	6852612	CR1028	39.69	115.95	A
VOLVO	HS381	1651032	CR1209	50.00	152.50	A
VOLVO	GU7560	232362	CR1122	52.10	133.00	A
VOLVO	HS288	232540	CR1208	57.00	144.00	A
VOLVO	Q57153P	1651229	CR1207	57.00	152.60	A
VOLVO	HS316	6621920	CR1058	47.60	134.90	C

### Universal Joints



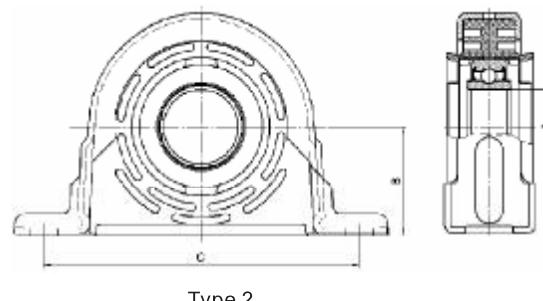
Type D: U-Joints with 4 welder plate type bearings

Part No.	Reference No.				Dimension (mm)		Type
	Precision	GKN	Alloy	Rockwell	D	L	
5-115X	332	HS308	1757	CP115X	39.68	116.00	D
5-279X	333	HS336	1807	CP16NS	47.62	134.80	D
5-280X	334	HS337	1802	CP17NS	49.20	154.90	D
5-407X	376	HS338	1808	CP176NS	49.20	178.00	D
5-281X	381	HS334	1810	CP18NS	49.20	191.90	D
5-308X	388	HS348			55.50	206.00	D
5-124X	335	HS324	1804	CP124X	58.98	167.60	D

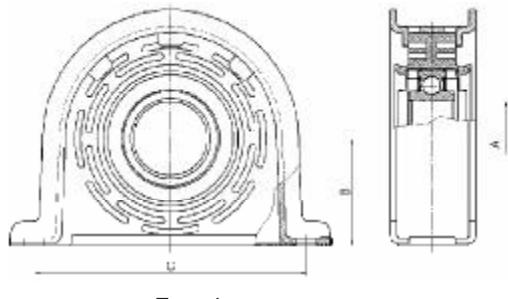
## Drive Shaft Center Support Bearings & Assemblies

Plastic Coating for Better Performance

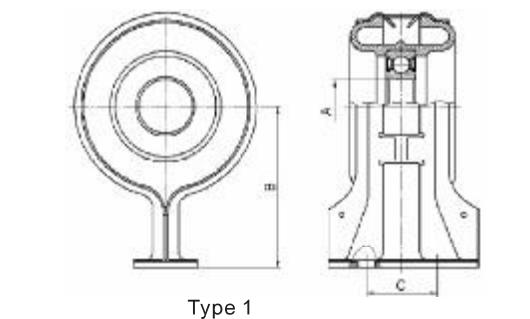
- Spalling resistance
- Moisture proofing
- Corrosion proof
- Rustproof



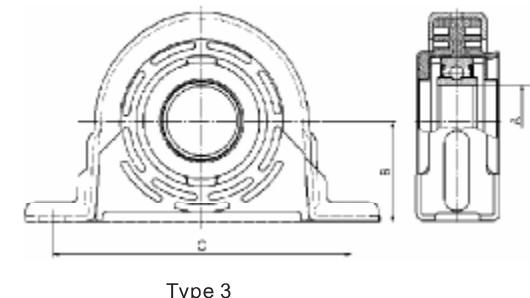
Type 2



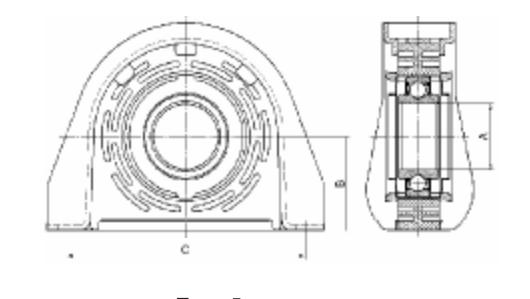
Type 4



Type 1



Type 3



Type 5

### For American Vehicles

Part No.	Ref. No.	Type	Boundary Dimensions						Flinger	Bearing No.
			A		B		C			
			Inch	mm	Inch	mm	Inch	mm	Part No.	Qty.
HB106FF		4	1.2595	32	1-61/64	49.6	5-57/64	22.61		
HB206FF	210527X	1	1.1811	30	3-1/2	88.9				6206-2RS
HBD206FF		3	1.1811	30	1-61/64	49.6	5-57/64	22.61		
HB88107A	211139X	2	1.3780	35	2-1/4	57.1	6-5/8	168.28		88107
HB88107B	210088-1X	2	1.3780	35	2-15/64	56.7	6-5/8	168.28	230118 230121	1 1
HB88107C	210090-1X	2	1.3780	35	2-15/64	56.7	6-5/8	168.28	230118	2
HB88107D		2	1.3780	35	2-15/64	56.7	6-5/8	168.28	230141 98-1473	1 2

## Drive Shaft Center Support Bearings & Assemblies

### For American Vehicles

Part No.	Ref. No.	Type	Boundary Dimensions						Flinger		Bearing No.	
			A		B		C		Part No.	Qty.		
			Inch	mm	Inch	mm	Inch	mm				
HB88107E	210370-1X	2	1.3780	35	2-15/64	56.7	6-5/8	168.28	230141 230104 98-1473	1 1 1	88107	
HB88508	211098-1X	4	1.5748	40	2-1/2	63.5	6-5/8	168.28			88508	
HB88508A		2	1.5748	40	2-1/4	57.15	6-5/8	168.28			88508A	
HB88508AA	210873-1X	2	1.5748	40	2-1/4	57.15	6-5/8	168.28	231004	2	88508A	
HB88508AB	210866-1X	2	1.5748	40	2-1/4	57.15	6-5/8	168.28	231004 231000	1 1	88508A	
HB88508B	210433-1X	4	1.5748	40	2-1/2	63.5	6-5/8	168.28	230124 230209	1 1	88508	
HB88508C	210140-1X	4	1.5748	40	2-1/2	63.5	6-5/8	168.28	230207 230208	1 1	88508	
HB88508D		4	1.5748	40	2-1/2	63.5	6-5/8	168.28	230207 230208	2 1	88508	
HB88508E	210391-1X	4	1.5748	40	2-1/2	63.5	6-5/8	168.28	230124	2	88508	
HB88509	210969X	4	1.7717	45	2-23/32	69.06	7-5/8	193.68			88509	
HB88509A	210084-2X	4	1.7717	45	2-23/32	69.06	7-5/8	193.68	230151	2	88509	
HB88509B	211172-1X	4	1.7717	45	2-23/32	69.06	7-5/8	193.68	230151 230363	2 1	88509	
HB88509C	210207-1X	4	1.7717	45	2-23/32	69.06	7-5/8	193.68	230151 230363	1 1	88509	
HB88510*	210121-1X	4	1.9685	50	2-13/16	71.45	7-5/8	193.68	230166	2	88510	
HB88512		4	2.3622	60	3-3/8	85.73	8-5/8	219.08	230746	2	88512	
HB88512A*	210661-1X	5	2.3622	60	3-3/8	85.73	8-5/8	219.08	230746	2	88512	

Note: \*\* means solid cushion type is also available

### For European Vehicles

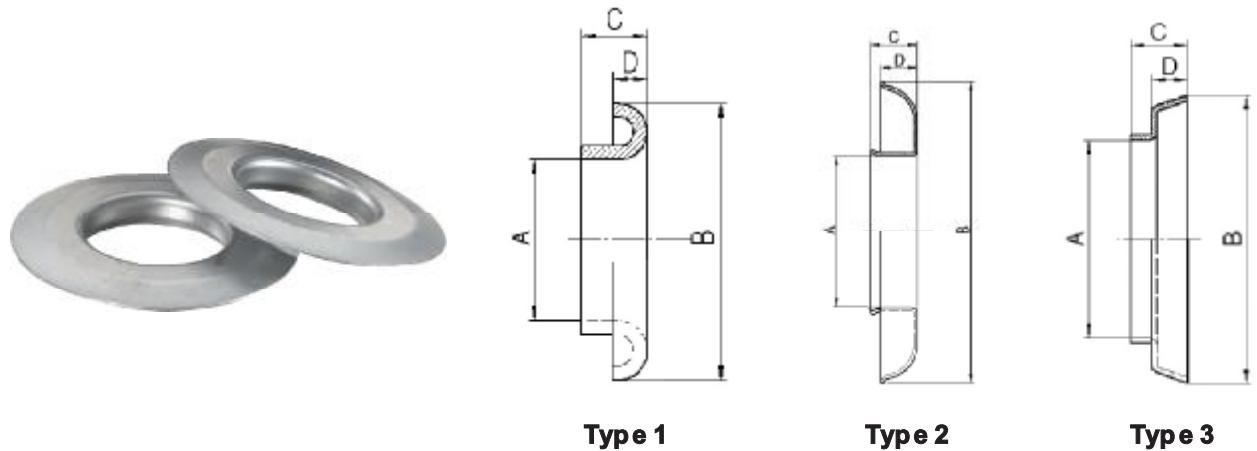
Part No.	Ref. No.	Type	Boundary Dimensions			Flinger		Bearing No.	Remark
			A (mm)	B (mm)	C (mm)	Part No.	Qty.		
			Inch	mm	mm				
HB6207T		2	35	57.1	168.28	-	-	6207-2RS	Tab frame
HB88507T		2	35	57.1	168.28	-	-	88507	Tab frame
HB6207	HB35	4	35	58	168.28	flinger on both sides		6207-2RS	
HB88507		4	35	58	168.28	flinger on both sides		88507	
HB6208		4	40	63.5	168.28	230124 230207	2	6208-2RS	
HB88508E		4	40	63.5	168.28	230124	2	88508	
HB6209	HB45	4	45	69.06	193.68	flinger on both sides		6209-2RS	
HB88509A		4	45	69.06	193.68	230151	2	88509	
HB6210L		4	50	71.45	193.68	230166	2	6210-2RS	Lower center height
HB6210	HB50	4	50	74	193.68	flinger on both sides		6210-2RS	
HB88510H		4	50	74	193.68	flinger on both sides		88510	Higher center height
HB6011	HB55	4	55	71.45	193.68	230166	2	6011-2RS	
HB6011H		4	55	74	193.68	flinger on both sides		6011-2RS	Higher center height
HB6212A		5	60	85.73	219.08	230746	2	6212-2RS	

## Drive Shaft Center Support Bearings & Assemblies

■ For European Vehicles

Part No.	Ref. No.	Type	Boundary Dimensions			Flinger		Bearing No.	Remark
			A (mm)	B (mm)	C (mm)	Part No.	Qty.		
HB6212		4	60	82.5	200	-	-	6212-2RS	
HB88512L	HB60	4	60	82.5	200	-	-	88512	lower center height
HB88512A		5	60	85.73	219.08	230746	2	88512	
HB6014A		5	70	85.73	219.08	230746	2	6014-2RS	

■ Bearing Flingers



Part No.	Type	Boundary Dimension							
		A		B		C		D	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
230104	1	1.374	34.9	2.562	65.07	0.75	19.05	0.335	8.5
230118	2	2.057	52.2	4	101.6	0.562	14.27	0.335	8.5
230121	1	1.374	34.9	2.437	61.9	0.625	15.88	0.315	8
230124	2	2.306	58.6	4.375	111.13	0.562	14.27	0.394	10
230141	2	1.757	44.6	4	101.6	0.828	21.03	0.630	16
230151	2	2.556	64.9	4.562	115.87	0.562	14.27	0.512	13
230166	2	2.807	71.3	4.812	122.22	0.562	14.27	0.500	12.7
230207	2	2.525	64.1	4.375	111.13	0.875	22.23	0.512	13
230208	1	1.569	39.9	2.875	73.03	0.938	23.83	0.315	8
230209	1	1.569	39.9	2.625	66.68	0.594	15.09	0.315	8
230363	1	1.765	44.8	2.875	73.03	0.594	15.09	0.315	8
230746	2	3.312	84.1	5.562	141.27	0.578	14.68	0.500	12.7
231000	1	1.569	39.9	2.437	61.9	0.641	16.28	0.276	7
231004	2	2.149	54.6	4	101.6	0.562	14.27	0.472	12
98-1473	3	1.747	44.4	2.5	63.5	0.5	12.7	0.315	8

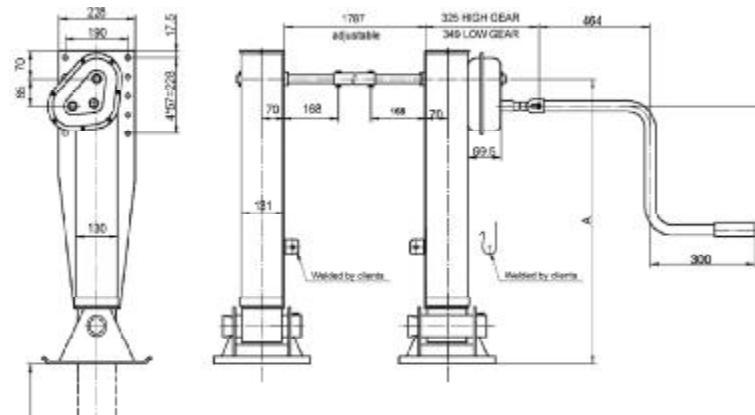
## Landing Gears



### Features:

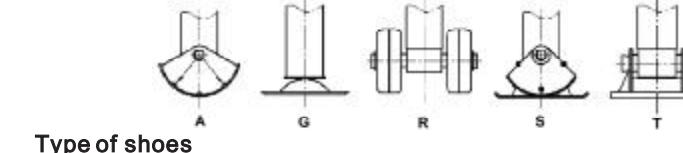
- Wider square sections of 130mm
- Full flange reinforcement standard mounting plate
- 480mm or 430mm lift
- Bigger sand shoes
- Gearbox with low temperature premium chassis lube rated for service from -30°C to 120°C
- Maintenance-free feature with grease packed jack screw
- Lower crank force
- Meets TTMA, AAR and GERMAN safety regulations for commercial vehicles

### ■ 28000 Series Landing Gears



Standard Models			
Part No.	Shoes	Lift (D)	Height (A)
KML 280001A	A	430	814
KML 280001G	G	430	770
KML 280001R	R	430	797
KML 280001S	S	430	822
KML 280001T	T	430	807

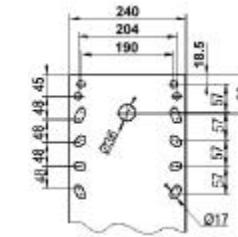
Standard Models			
Part No.	Shoes	Lift (D)	Height (A)
KML 280002A	A	480	875
KML 280002G	G	480	820
KML 280002R	R	480	857
KML 280002S	S	480	880
KML 280002T	T	480	857



Type of shoes



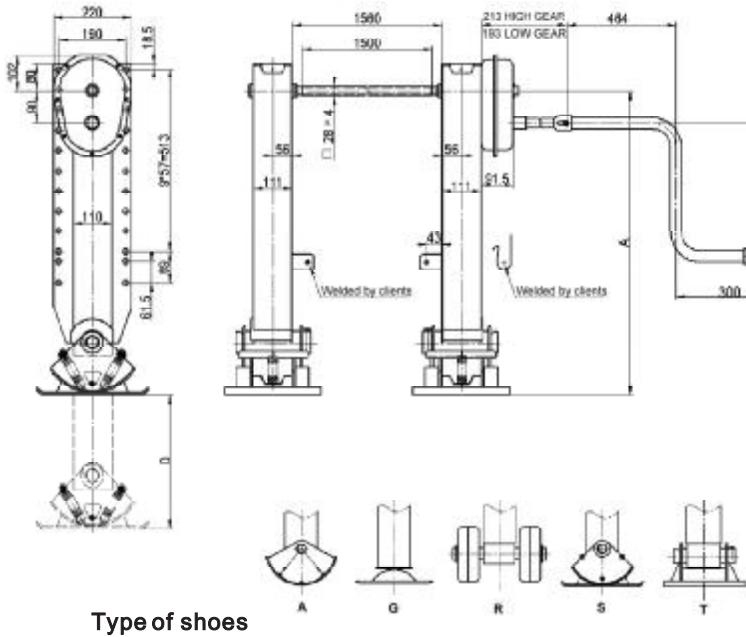
Continental Back Plate



Universal (Cont +U.K)

## Landing Gears

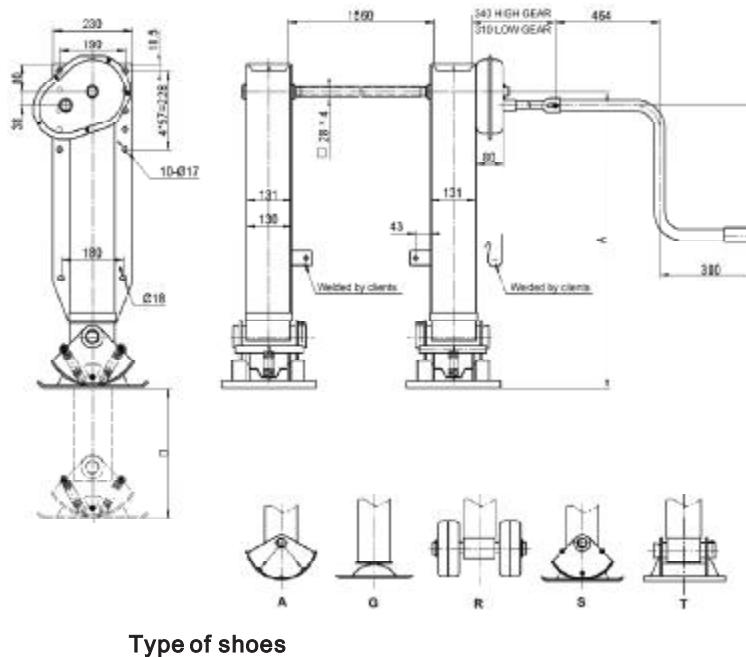
### ■ 22000 Series Landing Gears



Standard Models			
Part No.	Shoes	Lift (D)	Height (A)
KML 220001A	A	430	782
KML 220001G	G	430	738
KML 220001R	R	430	765
KML 220001S	S	430	790
KML 220001T	T	430	762

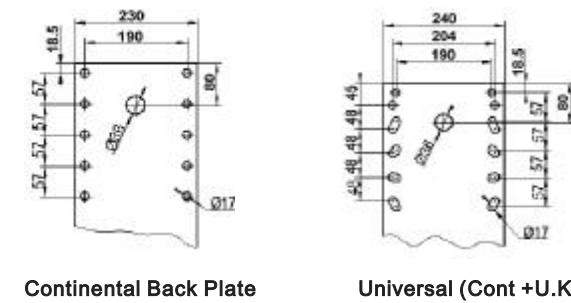
Standard Models			
Part No.	Shoes	Lift (D)	Height (A)
KML 220002A	A	480	832
KML 220002G	G	480	788
KML 220002R	R	480	815
KML 220002S	S	480	840
KML 220002T	T	480	850

### ■ 27000 Series Landing Gears



Standard Models			
Part No.	Shoes	Lift (D)	Height (A)
KML 270001A	A	430	782
KML 270001G	G	430	779
KML 270001R	R	430	806
KML 270001S	S	430	831
KML 270001T	T	430	803

Standard Models			
Part No.	Shoes	Lift (D)	Height (A)
KML 270002A	A	480	873
KML 270002G	G	480	829
KML 270002R	R	480	856
KML 270002S	S	480	878
KML 270002T	T	480	850



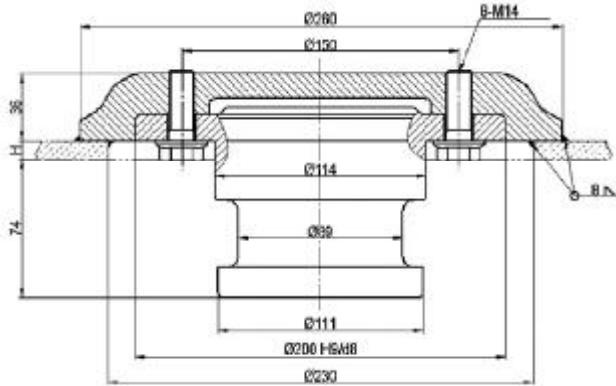
## King Pins

- Can be produced according to different national standard, such as China, UK and American standard.
- Two kinds of alloy materials products are available per customer request, one is made by 40 Cr, and another is 27SiMn.
- Our products forged by structural alloy steel, processed by CNC machine, quench and temper in solid.
- King pin No.50 (2") and 90(3.5") are interchangeable.
- The bolts fixed to king pin are high strength and anti-loose bolts.



KML -XA90 (3.5") bolt in kingpin

Part No.	Size	Skid plate H
KML -XA9010	90(3.5")	10
KML -XA9012	90(3.5")	12



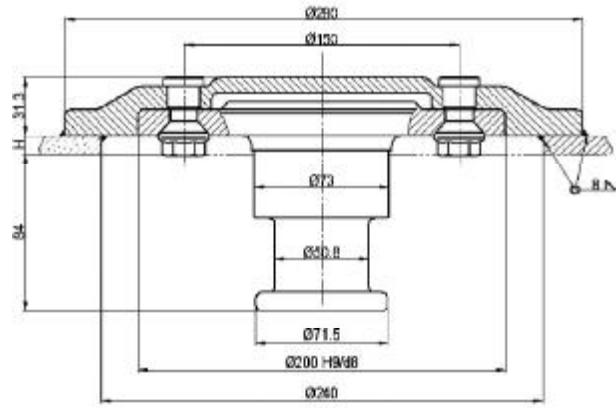
KML -XA50 (2") bolt in kingpin

Part No.	Size	Skid plate H
KML -XA5008	50(2")	8
KML -XA5010	50(2")	10
KML -XA5012	50(2")	12



KML -XA50B (2") bolt in kingpin

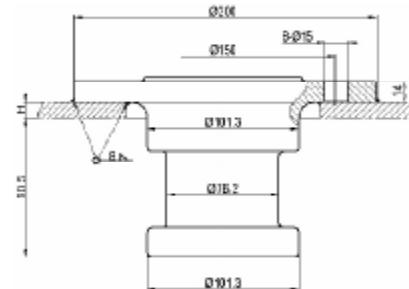
Part No.	Size	Skid plate H
KML -XA5010B	50(2")	10
KML -XA5012B	50(2")	12



## King Pins

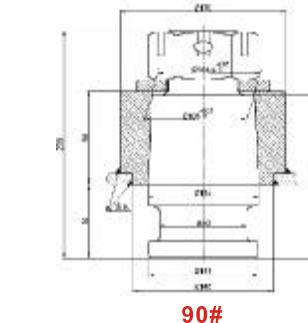


KML-XA75(3") bolt in kingpin		
Part No.	Size	Skid plate H
KML-XA7508-01	76.2(3")	8
KML-XA7510-01	76.2(3")	10
KML-XA7512-01	76.2(3")	12



KML -XB50 (2") bolt in kingpin		
Part No.	Size	Skid plate H
KML-XB5010	50(2")	10

KML -XB90 (3.5") bolt in kingpin		
Part No.	Size	Skid plate H
KML-XB9012	90(3.5")	12



50#

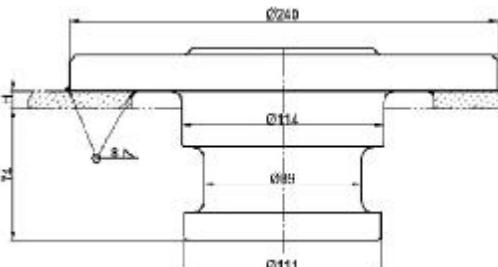


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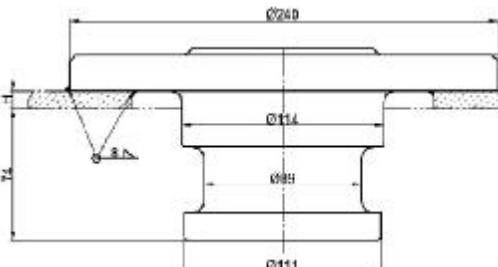


KML -XC50 (2") welded kingpin		
Part No.	Size	Skid plate H
KML-XC5008	50(2")	8
KML-XC5010	50(2")	10
KML-XC5012	50(2")	12

KML -XC90 (3.5") welded kingpin		
Part No.	Size	Skid plate H
KML-XC9010	90(3.5")	10
KML-XC9012	90(3.5")	12



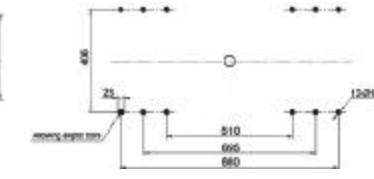
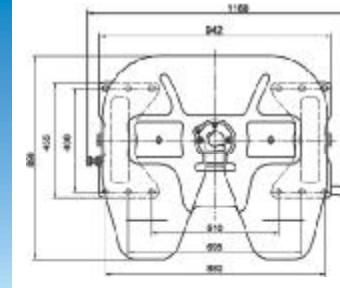
50#



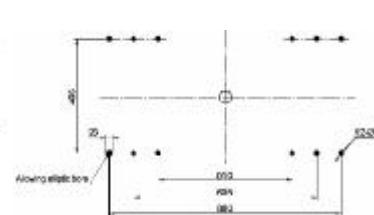
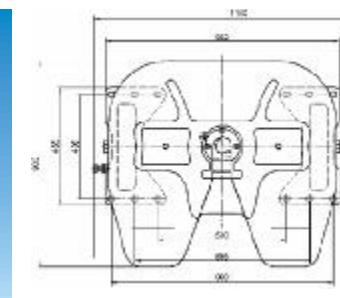
90#

## Fifth Wheels

- ◆ Passed the quality inspection by China National Quality Supervision and Inspection Center.
- ◆ Single free degree and chock type hook joint. Simple in structure, but credible in force transmission, automatic combination, manual separation.
- ◆ Faceplate to be cut by semi-automatic multi-head cutting torch and then drawing, CO<sub>2</sub> gas protected weld, and assemble on special production line.
- ◆ 4 holes and 6 holes model come with fixing supporting plate.
- ◆ Repair kits are available.

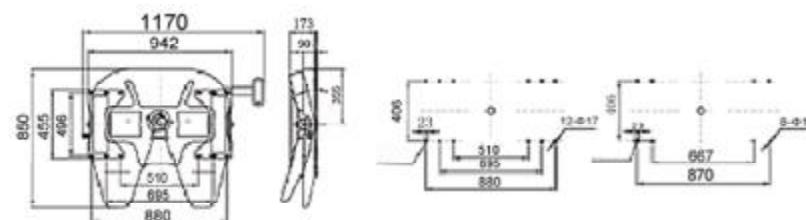


Part No.	Kingpin model	Special Capacity(KN)	Fifth wheel Height(mm)	Lengthways Angle(>° )	Levelangle(<° )	Thickness (mm)
KML -QD90-19	90(3.5")	196	190	15	3	10
KML -QD90-19B	90(3.5")	196	190	15	3	8



Part No.	Kingpin model	Special Capacity(KN)	Fifth wheel Height(mm)	Lengthways Angle(>° )	Levelangle(<° )	Thickness (mm)
KML -QD90-20	90(3.5")	294	200	15	3	10

## Fifth Wheels



Part No.	Kingpin Model	Special Capacity(KN)	Fifth wheel Height(mm)	Lengthways Angle(>°)	Level Angle(<°)	Thickness (mm)	Note
KML -QD50-17.3	50(2")	196	173	15	3	10	Fixed rubbing circle
KML -QD50-17.3B	50(2")	196	173	15	10	3	Rubbing circle can be changed



**Repair Kit for Fifth Wheel**

Part No.: A1220

## Axle Series

### Identification Code:

**K XX XX X X S**

"S" stands for ABS system

"Y" stands for round beam, "F" stands for square beam

"W" stands for outboard, "N" stands for inboard.

Stands for difference in specifications

### Rated Loading Capacity

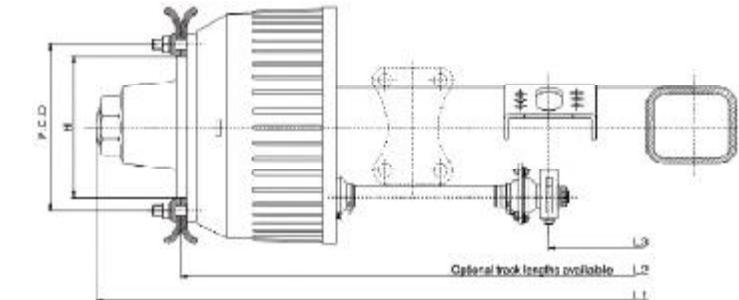
"K" stands for integral(onepiece) type

"FH" stands for German type

### Features:

- Axle beam is made of high quality alloy steel. By integral heat rolling technique and special heat treatment, the axle beam has better performance on anti-fatigue and loading capacity, and the beam is more stable on capability.
- By special intermediate frequency quenching treatment, the shaft assembled to bearing is more wear-resistant and more anti-fatigue.
- High precision heavy duty bearing is good for service life of axle.
- High performance seals make sure no lubricating grease leaking, and it ensures steady performance of brake drum and safe driving.
- Brake assembly has good interchangeability, powerful return spring and non-asbestos brake lining make the performance of brake more stable and longer service life.
- Brand name lubricating grease XHP222 is very helpful to extend the service life of bearings and other spare parts.
- Adopting a German design on 12T & 14T, axle stud is forged by quality low alloy steel and the bearing neck is formed in taper shape. Such design can decrease the centralization of stress and increase the strength of anti-fatigue.
- Special equipment of tire bolt pretension insures the pressure applied on each bolt is even.

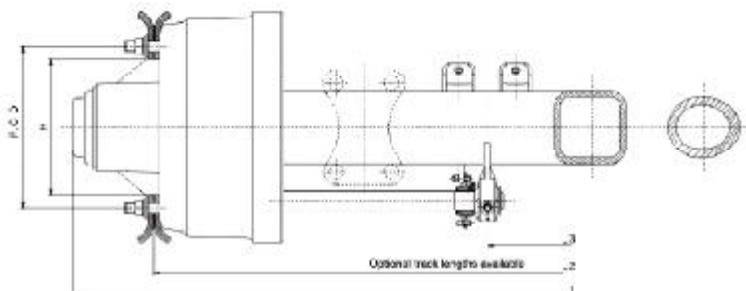
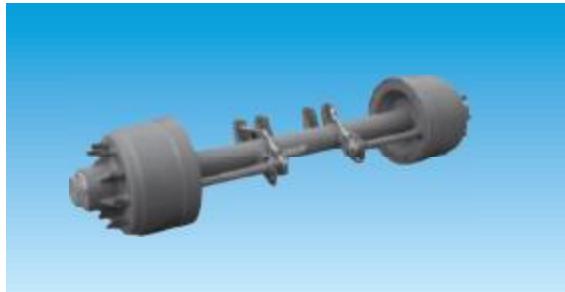
### Inboard Drum FH Series



Axe Type	Max. capacity 105km/h	Total Length kg	Track mm	Centre Distance of Brake Chamber mm	Axe Beam Series	S-Cam& Brake Width mm	Wheel Fixing			Recommended Wheel mm	Bearing 33213 33118
							stud	P.C.D mm	H mm		
FH1201NF	12,000	2144	1840	422	□150	SΦ420x180	10-M22x1.5 ISO	Φ335	Φ281	7.50V-20	33213 33118
FH1203NF	12,000	2158	1840	375	□150	SΦ420x200	10-M22x1.5 ISO	Φ335	Φ281	7.50V-20	33213 33118
FH1401NF	14,000	2198	1840	355	□150	SΦ420x200	10-M22x1.5 ISO	Φ335	Φ281	8.00V-20	33215 32219
FH1602NF	16,000	2272	1850	254	□150	SΦ420x200	10-M22x1.5 ISO	Φ335	Φ281	8.00V-20	33215 32219

## Axle Series

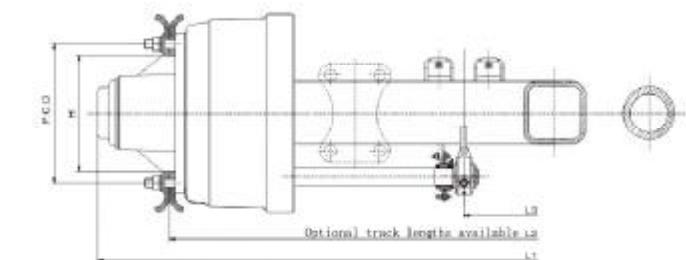
### Outboard Drum K Series



Axe Type	Max. capacity	Total Length	Track	Centre Distance of Brake Chamber	Axle Beam	S-Cam& Brake	Wheel Fixing			Recommended Wheel	Bearing
	105km/h	L1	L2	L3			SeriesΦ x Width	stud	P.C.D		
	kg	mm	mm	mm			mm	mm	mm		
K1101W2	11,000	2150	1850	250	Φ127	Φ310×190	10-M22x1.5 ISO	Φ225	Φ176	6.75x17.5	HM518445/10
FH1206WF	12,000	2232	1920	240	□120	Φ420×180	10-M22x1.5 ISO	Φ335	Φ281	7.50V-20	HM518445/10
K1301WF	13,000	2170	1840	390	□150	Φ420×180	8-M20x1.5 JIS	Φ285	Φ220	7.50V-20	HM518445/10
K1302WY	13,000	2178	1850	400	Φ127	Φ420×180	10-M22x1.5 ISO	Φ285.75	Φ220	7.50V-20	HM518445/10
K1302WY2	13,000	2143	1817	356	Φ127	Φ420×180	10-M22x1.5 ISO	Φ285.75	Φ220	7.50V-20	HM518445/10
K1302WY3	13,000	2298	1970	520	Φ127	Φ420×180	10-M22x1.5 ISO	Φ285.75	Φ220	7.50V-20	HM518445/10
K1302WYd	13,000	2185	1850	250	Φ127	Φ420×180	10-M22x1.5 ISO	Φ285.75	Φ220	7.50V-20	HM518445/10
K1303WF	13,000	2170	1840	390	□150	Φ420×180	10-M22x1.5 ISO	Φ335	Φ281	7.50V-20	HM518445/10
K1305WY	13,000	2168	1840	390	Φ127	Φ420×180	10-M22x1.5 ISO	Φ335	Φ281	7.50V-20	HM518445/10
K1305WY1	13,000	2143	1817	513	Φ127	Φ420×180	10-M22x1.5 ISO	Φ335	Φ281	7.50V-20	HM518445/10
K1305WFa	13,000	2856	2524	670	□150	Φ420×180	10- 7/8 " x11BSF	Φ335	Φ281	7.50V-20	HM518445/10
K1305WFb	13,000	2176	1840	394.2	□150	Φ420×180	10- 7/8 " x11BSF	Φ335	Φ281	7.50V-20	HM518445/10
K1309WF	13,000	2166	1850	400	□150	Φ420×180	8-M20x1.5 JIS	Φ285	Φ220	7.50V-20	32217 32218
K1316WF	13,000	2172	1840	390	□150	Φ420×180	10-M22x1.5 ISO	Φ335	Φ281	7.50V-20	32217 32218

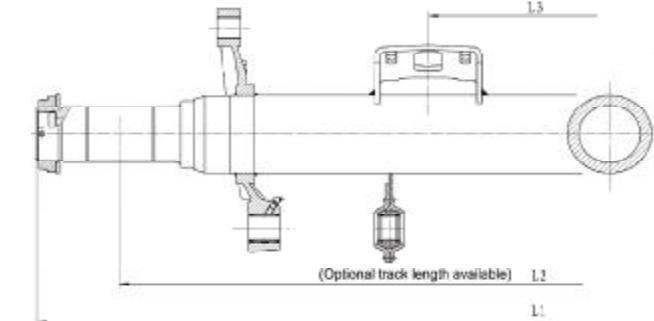
## Axle Series

### Inboard Drum FH Series

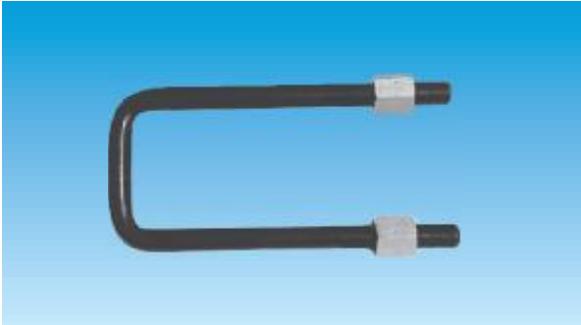
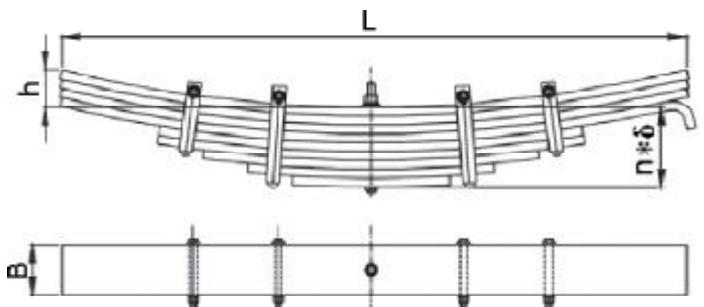


Axe Type	Max. Capacity	Total Length	Track	Centre Distance of Brake Chamber	Axle Beam	S-Cam& Brake	Wheel Fixing			Recommended Wheel	Bearing
	105km/h	L1	L2	L3			SeriesΦ x Width	stud	P.C.D		
	kg	mm	mm	mm			mm	mm	mm		
FH0801NY	8,000	2132	1850	429	Φ127	Φ420x150	10-M22x1.5 ISO	Φ335	Φ281		33213 HM518445/10
K1101NY	11,000	2395	2100	670	Φ127	Φ310x190	10-M22x1.5 ISO	Φ225	Φ176	6.75x17.5	HM218248/10
K1101NY4	11,000	2275	1980	670	Φ127	Φ310x190	10-M22x1.5 ISO	Φ225	Φ176	6.75x17.5	HM218248/10
K1302NYa	13,000	2236.5	1968.5	520	Φ127	Φ420x180					
K1304NF	13,000	2178	1840	390	□150	Φ420x180	10-M22x1.5 ISO	Φ335	Φ281	7.50V-20	HM518445/10
K1304NF1	13,000	2758	2420	970	□150	Φ420x180	10-M22x1.5 ISO	Φ335	Φ281	7.50V-20	HM518445/10
K1304NF2	13,000	2378	2040	590	□150	Φ420x180	10-M22x1.5 ISO	Φ335	Φ281	7.50V-20	HM518445/10
FH1501NF	15,000	2190	1850	400	□150	Φ420x180	10-M22x1.5 ISO	Φ335	Φ281	8.00V-20	HM518445/10 HM220149/10
FH1601NF	16,000	2190	1850	350	□150	Φ420x220	10-M22x1.5 ISO	Φ335	Φ281	8.00V-20	HM518445/10 HM220149/10
K2001NF	20,000	2240	1850	350	□150	Φ420x220	10-M22x1.5 ISO	Φ335	Φ281	8.00V-20	32222 HM518445/10

### Other Series



Axe Type	Max. Capacity 105km/h	Total Length L1	Track L2	Centre Distance of Brake Chamber (L3)	Axle Beam	Weight	Bearing
AXLE1400	13800kg	2254mm	1975.4mm	440mm	Φ127	135kg	HM518445/10
AXLE1400-71.5"	13800kg	2096mm	1817.0mm	282mm	Φ127	114kg	HM518445/10

**U- Bolts****Suspension Pins****Multileaf Springs**

Part No.	Length	Width	h	n	δ	Cross Ref.
KML-BH001	1180	75	80	8	16	IVRO-001-R
KML-BH002	1090	75	80	9	13	61-029-R